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(54) Novel fibrinogen receptor antagonists.

(57) A series of non-peptide derivatives that are antagonists of the fibrinogen IIb/IIIa receptor and thus are platelet aggregation compounds useful in the prevention and treatment of diseases caused by thrombus formation.

EP 0 478 328 A1

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BACKGROUND OF THE INVENTION

The present invention provides novel compounds, novel compositions, methods of their use and methods of their manufacture, such compounds being generally pharmacologically useful as anti-platelet aggregation agents in various vascular pathologies. The aforementioned pharmacologic activities are useful in the treatment of mammals. More specifically, the compounds of the present invention act by blocking the platelet receptor site of the protein fibrinogen. Fibrinogen is a glycoprotein that circulates in the blood plasma, and whose platelet receptor site is glycoprotein IIb/IIIa. By blocking the action of fibrinogen at the receptor (glycoprotein IIb/IIIa), the compounds of the present invention interfere with platelet aggregation, which is a cause of many vascular pathologies. At the present time, there is a need in the area of vascular therapeutics for such a fibrinogen receptor blocking agent. By interfering with hemostasis, such therapy would decrease the morbidity and mortality of thrombotic disease.

Hemostasis is the spontaneous process of stopping bleeding from damaged blood vessels. Precapillary vessels contract immediately when cut. Within seconds, thrombocytes, or blood platelets, are bound to the exposed matrix of the injured vessel by a process called platelet adhesion. Platelets also stick to each other in a phenomenon known as platelet aggregation to form a platelet plug. This platelet plug can stop bleeding quickly, but it must be reinforced by the protein fibrin for long-term effectiveness, until the blood vessel tear can be permanently repaired by growth of fibroblasts, which are specialized tissue repair cells.

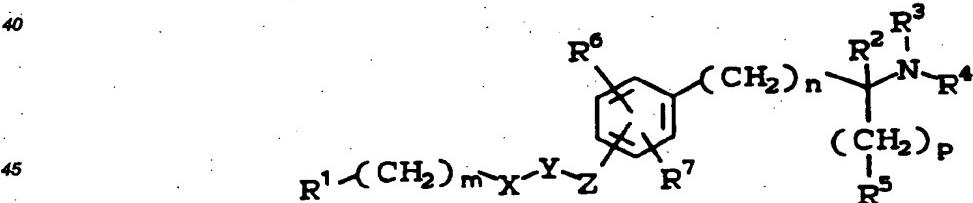
An intravascular thrombus (clot) results from a pathological disturbance of hemostasis. The thrombus can grow to sufficient size to block off arterial blood vessels. Thrombi can also form in areas of stasis or slow blood flow in veins. Venous thrombi can easily detach portions of themselves called emboli that travel through the circulatory system and can result in blockade of other vessels, such as pulmonary arteries. Thus, arterial thrombi cause serious disease by local blockade, whereas venous thrombi do so primarily by distant blockade, or embolization. These diseases include venous thrombosis, thrombophlebitis, arterial embolism, coronary and cerebral arterial thrombosis, myocardial infarction, stroke, cerebral embolism, kidney embolisms and pulmonary embolisms.

There is a need in the area of cardiovascular and cerebrovascular therapeutics for an agent which can be used in the prevention and treatment of thrombi, with minimal side effects, including unwanted prolongation of bleeding in other parts of the circulation while preventing or treating target thrombi. The compounds of the present invention meet this need in the art by providing therapeutic agents for the prevention and treatment of thrombi.

The compounds of the present invention show efficacy as antithrombotic agents by virtue of their ability to block fibrinogen from acting at its platelet receptor site, and thus prevent platelet aggregation.

35 SUMMARY OF THE INVENTION

The present invention relates to novel compounds having the general structural formula I:

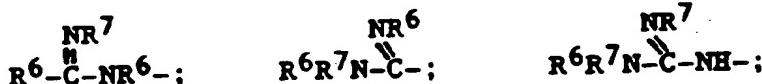


and the pharmaceutically acceptable salts thereof, wherein

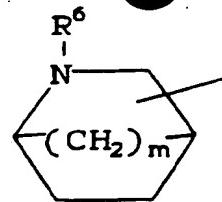
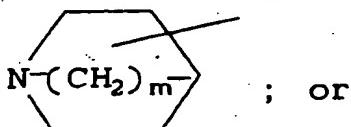
R¹ is

a four to eight member heterocyclic ring containing 1, 2, 3 or 4 hetero atoms wherein said heteroatoms are N, O or S and wherein said heterocyclic ring is optionally substituted at any atom by H, R⁶ or R⁷;

55



5



10 NR⁶R⁷ wherein R⁶ and R⁷ are independently hydrogen,
 C₁₋₁₀ alkoxy carbonyl or unsubstituted or substituted C₁₋₁₀ alkyl and cycloalkyl wherein said substituents
 are

15 C₁₋₁₀ alkoxy,
 C₁₋₁₀ alkoxyalkyl,
 C₁₋₁₀ alkoxyalkyloxy,
 C₁₋₁₀ alkoxy carbonyl,
 C₁₋₁₀ alkyl carbonyl,
 C₀₋₆ alkylaminocarbonyl,
 20 C₁₋₁₀ aralkyl carbonyl,
 C₁₋₁₀ alkylthiocarbonyl,
 C₄₋₁₀ aralkylthiocarbonyl, thiocarbonyl,
 C₁₋₁₀ alkoxythiocarbonyl, aryl,

25 5 to 6 membered saturated heterocyclic rings of 1, 2, 3 or 4 hetero atoms wherein said hetero atoms
 are taken from the group consisting of N, O and S,

30 C₁₋₄ alkanoylamino,
 C₁₋₆ alkoxy carbonyl-C₀₋₆ alkylamino,
 C₁₋₁₀ alkylsulfonylamino,
 C₄₋₁₀ aralkylsulfonylamino,
 C₄₋₁₀ aralkyl,
 C₁₋₁₀ alkaryl,
 C₁₋₁₀ alkylthio,
 C₄₋₁₀ aralkylthio,
 C₁₋₁₀ alkylsulfinyl,
 35 C₄₋₁₀ aralkylsulfinyl,
 C₁₋₁₀ alkylsulfonyl,
 C₄₋₁₀ aralkylsulfonyl, aminosulfonyl,
 C₁₋₁₀ alkylaminosulfonyl,
 C₄₋₁₀ aralkylsulfonylamino,
 40 oxo,
 thio,
 unsubstituted or mono- or di-substituted 1-ethenyl, 2-ethenyl or 3-propenyl wherein said substituents are

45 selected from the group consisting of hydrogen, C₁₋₁₀ alkyl and C₇₋₁₀

aralkyl,
 carboxy,
 hydroxy,
 amino,
 C₁₋₆ alkylamino,
 50 C₁₋₆ dialkylamino,
 halogen, where halogen is defined as Cl, F, Br, or I,
 nitro, or
 cyano,

55 and further wherein said N can additionally be substituted to form a quaternary ammonium ion wherein said
 substituent is as previously defined for R⁶ and R⁷;

R² and R³ are independently
 hydrogen,

aryl or
unsubstituted or substituted C₀₋₁₀ alkyl or cycloalkyl wherein said substituent is
C₁₋₁₀ alkoxyalkyl,
aryl,
5 a 4 to 8 membered heterocyclic ring containing 1, 2, 3 or 4 hetero atoms, wherein said heteroatoms are
taken from the group consisting of N, O and S,
C₄₋₁₀ aralkyl,
C₁₋₁₀ alkaryl, carboxy,
C₁₋₁₀ alkylcarbonyl,
10 C₁₋₁₀ alkylthiocarbonyl,
C₄₋₁₀ aralkylcarbonyl,
C₄₋₁₀ aralkylthiocarbonyl,
C₁₋₆ alkoxy carbonyl,
15 C₄₋₁₀ aralkoxycarbonyl,
C₁₋₆ alkoxy,
C₄₋₁₀ aralkoxy,
C₁₋₆ alkylamino,
C₁₋₁₂ dialkylamino,
20 C₁₋₆ alkanoylamino,
C₄₋₁₂ aralkanoylamino,
C₄₋₁₀ aralkylamino;

R⁴ is

hydrogen,
25 aryl,
C₁₋₁₀ alkyl or cycloalkyl
C₄₋₁₀ aralkyl,
arylcarbonyl, aminocarbonyl,
30 C₁₋₁₀ alkylcarbonyl, C₁₋₆ alkylaminocarbonyl,
C₁₋₁₀ alkylthiocarbonyl, C₁₋₆ dialkylamino-carbonyl,
C₁₋₁₀ alkoxythiocarbonyl, arylC₁₋₆ alkylamino-carbonyl,
C₁₋₁₀ alkoxy carbonyl,
C₄₋₁₀ aralkylcarbonyl,
35 C₄₋₁₀ aralkoxycarbonyl,
C₁₋₁₀ carboxyalkyl and

further wherein any of the substituents for R⁴ may be substituted by one or more substituents selected from
the group as defined for R⁶, or an L- or D-amino acid joined by an amide linkage;

R⁶ is

40 a four to eight membered saturated or unsaturated heterocyclic ring containing 1, 2, 3 or 4 hetero atoms wherein
said hetero atoms are N, O, or S or,



50 wherein R⁸ is
hydroxy,
C₁₋₁₀ alkoxy,
C₁₋₁₀ alkaryloxy,
55 C₄₋₁₀ aralkyloxy,
C₄₋₁₀ aralkylcarbonyloxy,
C₁₋₁₀ alkoxyalkyloxy,

C_{1-10} alkoxyalkylcarbonyloxy,
 C_{1-10} alkoxy carbonyloxyalkyl,
 C_{1-10} alkylcarbonyloxyalkyloxy,
 an L- or D-amino acid joined by an amide linkage, and wherein the carboxylic acid moiety of said amino acid is as the free acid or is esterified by C_{1-6} alkyl.

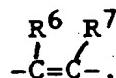


wherein R^9 and R^{10} are selected from the group consisting of hydrogen, C_{1-10} alkyl and C_{4-10} aralkyl;

X and Y are optional substituents that, when present, are

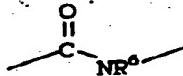
20 NR⁶,
 O,
 S,
 SO,
 SO₂,

25

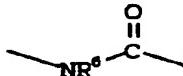


30 -C=C-,
 oxo,
 aryl,
 thiono,
 unsubstituted or substituted C_{1-15} alkyl or cycloalkyl wherein said substituents are independently R⁶ and
 35 R⁷,

40



45



50 -NR⁶-SO₂-, -SO₂-NR⁶-, or
 a 4- to 8- membered heterocyclic ring containing 1, 2, 3, or 4 heteroatoms wherein said atoms are N, O, or S and wherein said ring is independently substituted at any atom with R⁶;

55 Z is an optional substituent that, when present, is independently chosen as defined by X and Y;
 m is an integer of from zero to ten;
 n is an integer of from zero to ten; and
 p is an integer of from zero to three.

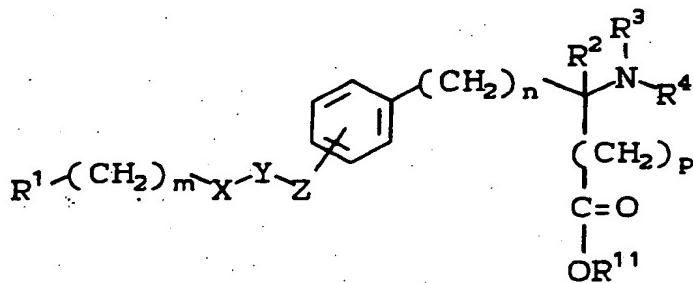
A preferred group of compounds of the present invention are those defined for general structural formula

II as:

5

10

15



wherein

 R^1 is

a five to six membered heterocyclic ring wherein said heteroatoms are N, O, or S, and wherein said heterocyclic

ring is optionally substituted by hydrogen, C_{1-6} alkyl; or20 NR^6R^7 wherein R^6 and R^7 are independently hydrogen, unsubstituted or substituted C_{1-10} alkyl or C_{4-10} aralkyl
wherein said substituents are chosen from C_{1-10} alkoxy carbonyl,

aryl,

25 C_{0-6} dialkylamino C_{1-10} alkyl, and C_{4-10} aralkyl,

and further wherein said N can additionally be substituted to form a quaternary ammonium ion;

 R^2 and R^3 are hydrogen, C_{1-4} alkyl or C_{4-10} aralkyl;30 R^4 is

H,

 C_{1-10} alkyl, C_{4-10} aralkyl,

arylcarbonyl,

35 C_{1-10} alkylcarbonyl, C_{1-10} alkoxy carbonyl, C_{4-10} aralkylcarbonyl, or C_{4-10} aralkoxy carbonyl,wherein R^4 is unsubstituted or substituted with R^6 as previously defined;40 R^{11} is

hydrogen or

 C_{1-10} alkyl;

X and Y are independently

0, S, SO_2 ,

45



50

aryl,

 $-CH=CH-$,

55



5 -SO₂NR⁶, -NR⁶SO₂⁻, or a 5- or 6-membered heterocyclic ring containing 1 or 2 heteroatoms, wherein said atoms are N, O or S, unsubstituted or substituted C₁₋₁₅ straight, branched, or cyclic alkyl wherein said substituent is oxo, hydroxy C₁₋₄ alkyloxy, or C₄₋₁₀ arylalkyl;

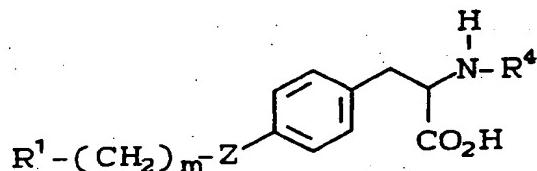
10 Z is an optional substituent that, when present, is
O, SO₂, -NR⁶CO-, -CONR⁶-,



15 or
C₁₋₁₀ straight or branched alkyl;
m is an integer of from zero to eight;
n is an integer of from zero to two; and
20 p is an integer of from zero to two.

A more preferred group of compounds of the present invention are those defined for the general structural formula III as

25



30

wherein

R¹ is

a five or 6-membered heterocyclic ring wherein said heteroatom is N and wherein said heterocyclic ring is optionally substituted by hydrogen or C₁₋₅ alkyl, or
NR⁶R⁷ wherein R⁶ and R⁷ are independently hydrogen, C₁₋₁₀ alkyl or C₄₋₁₀ arylalkyl;

40

R⁴ is

arylcarbonyl,

C₁₋₁₀ alkylcarbonyl,

C₁₋₁₀ alkoxy carbonyl,

C₄₋₁₀ aralkylcarbonyl,

C₄₋₁₀ aralkoxy carbonyl wherein R⁴ is unsubstituted or substituted with R⁶ as previously defined;

Z is chosen from:

45 0, -NR⁶CO-, -CONR⁶-, or CH₂; and

m is an integer of from one to six

DETAILED DESCRIPTION OF THE INVENTION

50 The term "pharmaceutically acceptable salts" shall mean non-toxic salts of the compounds of this invention which are generally prepared by reacting the free base with a suitable organic or inorganic acid. Representative salts include the following salts:

Acetate

Benzenesulfonate

Benzoate

Bicarbonate

Bisulfate

Bitartrate

	Borate
	Bromide
	Calcium Edetate
5	Camsylate
	Carbonate
	Chloride
	Clavulanate
	Citrate
	Dihydrochloride
10	Edeitate
	Edisylate
	Estolate
	Esylate
	Fumarate
15	Glceptate
	Gluconate
	Glutamate
	Glycolylarsanilate
	Hexylresorcinate
20	Hydrabamine
	Hydrobromide
	Hydrochloride
	Hydroxynaphthoate
	Iodide
25	Iothionate
	Lactate
	Lactobionate
	Laurate
	Malate
30	Maleate
	Mandelate
	Mesylate
	Methylbromide
	Methylnitrate
35	Methylsulfate
	Mucate
	Napsylate
	Nitrate
	Oleate
40	Oxalate
	Pamacte
	Palmitate
	Pantothenate
	Phosphate/diphosphate
45	Polygalacturonate
	Salicylate
	Stearate
	Subacetate
	Succinate
50	Tannate
	Tartrate
	Teocluate
	Tosylate
	Triethiodide
55	Valerate

The term "pharmacologically effective amount" shall mean that amount of a drug or pharmaceutical agent that will elicit the biological or medical reponse of a tissue, system or animal that is being sought by a researcher or clinician. The term "anti-coagulant" shall include heparin, and warfarin. The term "thrombolytic agent" shall

include streptokinase and tissue plasminogen activator. The term "platelet aggregation agent" shall include aspirin and dipyridimole.

The term "aryl" shall mean a mono- or polycyclic system composed of 5- and 6-membered aromatic rings containing 0, 1, 2, 3 or 4 heteroatoms chosen from N, O or S and either unsubstituted or substituted with R⁶.

5 The term "alkyl" shall mean straight or branched chain alkane, alkene or alkyne.

The term "alkoxy" shall be taken to include an alkyl portion where alkyl is as defined above.

The terms "aralkyl" and "alkaryl" shall be taken to include an alkyl portion where alkyl is as defined above and to include an aryl portion where aryl is as defined above.

The term "halogen" shall include fluorine, chlorine, iodine and bromine.

10 The term "oxo" shall mean the radical =O.

The term "thio" shall mean the radical =S.

In the schemes and examples below, various reagent symbols have the following meanings:

BOC: t-butyloxycarbonyl.

Pd-C: Palladium on activated carbon catalyst.

15 DMF: Dimethylformamide.

DMSO: Dimethylsulfoxide.

CBZ: Carbobenzyloxy

CH₂Cl₂: methylene chloride

CHCl₃: chloroform

20 EtOH: ethanol

MeOH: Methanol

EtOAc: ethylacetate

HOAc: acetic acid

BOP: Benzotriazol-1-yloxytris(dimethylamino)-phosphonium, hexafluororophosphate

25 The compounds of the present invention can be administered in such oral dosage forms as tablets, capsules (each of which includes sustained release or timed release formulations), pills, powders, granules, elixers, tinctures, suspensions, syrups and emulsions. Likewise, they may also be administered in intravenous (bolus or infusion), intraperitoneal, subcutaneous or intramuscular form, all using forms well known to those of ordinary skill in the pharmaceutical arts. An effective but non-toxic amount of the compound desired can be employed as an anti-aggregation agent.

30 Compounds of the invention may be administered to patients where prevention of thrombosis by inhibiting binding of fibrinogen to the platelet membrane glycoprotein complex IIb/IIIa receptor is desired. They are useful in surgery on peripheral arteries (arterial grafts, carotid endarterectomy) and in cardiovascular surgery where manipulation of arteries and organs, and/or the interaction of platelets with artificial surfaces, leads to platelet aggregation and consumption. The aggregated platelets may form thrombi and thromboemboli. They may be administered to these surgical patients to prevent the formation of thrombi and thromboemboli.

35 Extracorporeal circulation is routinely used for cardiovascular surgery in order to oxygenate blood. Platelets adhere to surfaces of the extracorporeal circuit. Adhesion is dependent on the interaction between GPIIb/IIIa on the platelet membranes and fibrinogen adsorbed to the surface of the circuit. (Gluszko et al., Amer. J. Physiol., 1987, 252:H, pp 615-621). Platelets released from artificial surfaces show impaired hemostatic function. Compounds of the invention may be administered to prevent adhesion.

40 Other applications of these compounds include prevention of platelet thrombosis, thromboembolism and reocclusion during and after thrombolytic therapy and prevention of platelet thrombosis, thromboembolism and reocclusion after angioplasty of coronary and other arteries and after coronary artery bypass procedures. They may also be used to prevent myocardial infarction.

45 The dosage regimen utilizing the compounds of the present invention is selected in accordance with a variety of factors including type, species, age, weight, sex and medical condition of the patient; the severity of the condition to be treated; the route of administration; the renal and hepatic function of the patient; and the particular compound or salt thereof employed. An ordinarily skilled physician or veterinarian can readily determine and prescribe the effective amount of the drug required to prevent, counter or arrest the progress of the condition.

50 Oral dosages of the present invention, when used for the indicated effects, will range between about 0.01 mg per kg of body weight per day (mg/kg/day) to about 100 mg/kg/day and preferably 1.0-100 mg/kg/day and most preferably 1.0 to 20 mg/kg/day. Intravenously, the most preferred doses will range from about 1 to about 10 mg/kg/minute during a constant rate infusion. Advantageously, compounds of the present invention may be administered in a single daily dose, or the total daily dosage may be administered in divided doses of two, three or four times daily. Furthermore, preferred compounds for the present invention can be administered in intranasal form via topical use of suitable intranasal vehicles, or via transdermal routes, using those forms of

transdermal skin patches well known to those of ordinary skill in that art. In the form of a transdermal delivery system, the dosage administration will, of course, be continuous rather than intermittent throughout the dosage regimen.

In the methods of the present invention, the compounds herein described in detail can form the active ingredient, and are typically administered in admixture with suitable pharmaceutical diluents, excipients or carriers (collectively referred to herein as 'carrier' materials) suitably selected with respect to the intended form of administration, that is, oral tablets, capsules, elixirs, syrups and the like, and consistent with conventional pharmaceutical practices.

For instance, for oral administration in the form of a tablet or capsule, the active drug component can be combined with an oral, non-toxic, pharmaceutically acceptable, inert carrier such as lactose, starch, sucrose, glucose, methyl cellulose, magnesium stearate, dicalcium phosphate, calcium sulfate, mannitol, sorbitol and the like; for oral administration in liquid form, the oral drug components can be combined with any oral, non-toxic, pharmaceutically acceptable inert carrier such as ethanol, glycerol, water and the like. Moreover, when desired or necessary, suitable binders, lubricants, disintegrating agents and coloring agents can also be incorporated into the mixture. Suitable binders include starch, gelatin, natural sugars such as glucose or beta-lactose, corn sweeteners, natural and synthetic gums such as acacia, tragacanth or sodium alginate, carboxymethylcellulose, polyethylene glycol, waxes and the like. Lubricants used in these dosage forms include sodium oleate, sodium stearate, magnesium stearate, sodium benzoate, sodium acetate, sodium chloride and the like. Disintegrators include, without limitation, starch, methyl cellulose, agar, bentonite, xanthan gum and the like.

The compounds of the present invention can also be administered in the form of liposome delivery systems, such as small unilamellar vesicles, large unilamellar vesicles and multilamellar vesicles. Liposomes can be formed from a variety of phospholipids, such as cholesterol, stearylamine or phosphatidylcholines.

Compounds of the present invention may also be delivered by the use of monoclonal antibodies as individual carriers to which the compound molecules are coupled. The compounds of the present invention may also be coupled with soluble polymers as targetable drug carriers. Such polymers can include polyvinylpyrrolidone, pyran copolymer, polyhydroxypropylmethacrylamide-phenol, polyhydroxyethylaspartamidephenol, or polyethyleneoxide-polylysine substituted with palmitoyl residues. Furthermore, the compounds of the present invention may be coupled to a class of biodegradable polymers useful in achieving controlled release of a drug, for example, polylactic acid, polyglycolic acid, copolymers of polylactic and polyglycolic acid, polyepsilon caprolactone, polyhydroxy butyric acid, polyorthoesters, polyacetals, polydihydropyrans, polycyanoacrylates and crosslinked or amphipathic block copolymers of hydrogels.

The compounds of the present invention can also be co-administered with suitable anti-coagulant agents or thrombolytic agents such as plasminogen activators or streptokinase to achieve synergistic effects in the treatment of various vascular pathologies. They may also be combined with heparin, aspirin or warfarin.

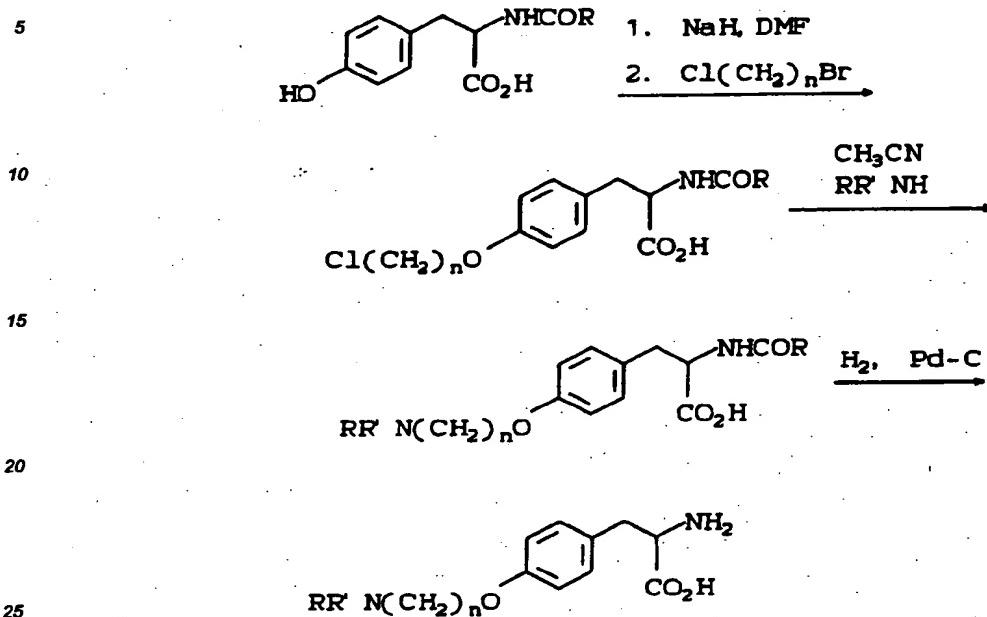
The novel compounds of the present invention were prepared according to the procedure of the following schemes and examples, using appropriate materials and are further exemplified by the following specific examples. The most preferred compounds of the invention are any or all of those specifically set forth in these examples. These compounds are not, however, to be construed as forming the only genus that is considered as the invention, and any combination of the compounds or their moieties may itself form a genus. The following examples further illustrate details for the preparation of the compounds of the present invention. Those skilled in the art will readily understand that known variations of the conditions and processes of the following preparative procedures can be used to prepare these compounds. All temperatures are degrees Celsius unless otherwise noted.

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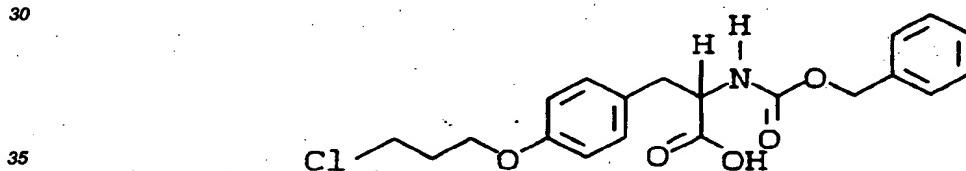
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SCHEME 1



EXAMPLE 1



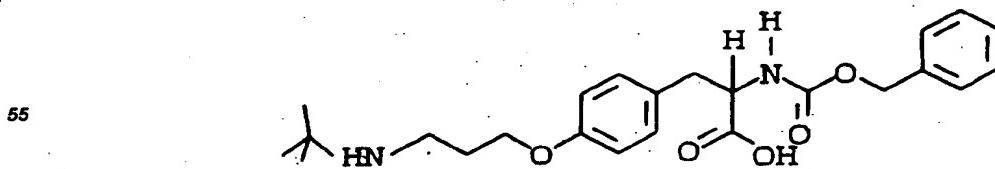
2-S(N-Benzylloxycarbonylamino)-3-[4-(3-chloropropoxy)phenyl]propionic acid (1-1)

40 N-CBZ-tyrosine (3 g, 9.9 mmole) (from Bachem Chemical Supply, California), was dissolved in DMF and
 treated with NaH (50% dispersion in oil, 0.95 g, 19.8 mmole) for 1 hour, then 1,3 bromochloropropane (1 ml,
 9.9 mmole) was added and the reaction stirred for 16 hours. The DMF was removed in vacuo and the residue
 dissolved in water, acidified to pH 3, and extracted with ethyl acetate. The ethyl acetate layer was dried with
 MgSO₄, filtered and evaporated. Column chromatography (SiO₂, 97:3:1 CHCl₃/CH₃OH/HOAc) yielded 2.42 g
 45 of product as a yellow oil.

RF = 0.3 in 97:3:1 CHCl₃/CH₃OH/HOAc ninhydrin stain

300 MHz ^1H NMR (CDCl₃) δ 7.3 (bs, 5H), 7.03 (d, J = 8.3, 2H), 6.8 (d, J = 8.3, 2H), 5.2 (d, J = 8 Hz, 1H), 5.05 (bs, 2H) 4.65 (m, 1H), 4.05 (t, J = 5.7 Hz, 2H), 3.73 (t, J = 6.3 Hz, 2H), 3.1 (m, 2H), 2.2 (m, 2H).

50 EXAMPLE 2



2-S-(Benzylloxycarbonylamino)-[4-(3-t-butylaminopropoxy)phenyl]propionic acid (1-2)

Compound 1-1 (0.4 g, 1.1 mmole) was refluxed in t-butylamine (20 ml) and acetonitrile (20 mL) for three days. The reaction was evaporated to dryness, the residue dissolved in water, and extracted with ether. The aqueous layer was then acidified to pH 4-5 and a precipitate formed. The solid was collected and dried to yield 70 mg of product.

5

R_f = 0.8 in 9:1 EtOH/NH₄OH, ninhydrin stain.

10

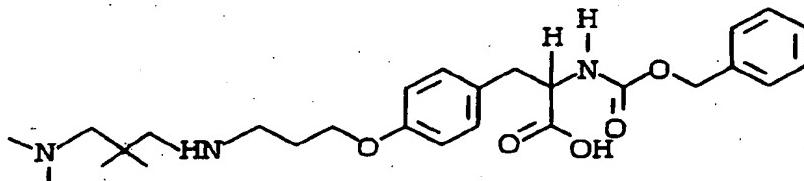
300 MHz ¹H NMR (D₂O + NaOH) δ 7.4 (bs, 2H), 7.2 (bs, 4H), 6.85 (d, J = 8.55, 2H), 5.2 (d, J = 12.8 Hz, 1H), 5.0 (d, J = 12.8 Hz, 1H), 4.3 (dd, J = 4.0, 9.6 Hz, 1H), 4.0 (bs, 2H), 3.2 (dd, J = 4.0, 13.6 Hz, 1H), 2.8 (dd, J = 9.6 Hz, 13.6 Hz, 1H), 2.65 (t, J = 7.3 Hz, 2H), 1.8 (m, 2H), 1.09 (s, 9H), mass spec (FAB) m/e = 429 (m + 1) C, H, N analysis C₂₄H₃₂N₂O₆ 0.65 H₂O

MW = 440.244 Calculated C = 65.47, H = 7.62, N = 6.36
Found C = 65.52, H = 7.54, N = 6.27

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EXAMPLE 3

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2-S-(N-Benzylloxycarbonylamino)-3-[4-(N,N,2,2-tetramethylpropanediamino)propyloxyphenyl]propionic acid (1-3)

30

Treatment of compound 1-1 with excess N,N,2,2-tetramethyl-1,3-propenediamine by refluxing in acetonitrile for three days, and followed by an aqueous workup provided crude 1-3. This was chromatographed on silica gel eluting with 9:1:1 EtOH/H₂O/NH₄OH to provide pure 1-3 (R_f = 0.37 ninhydrin stain). 300 MHz ¹H NMR (D₂O) δ 7.5 (bs, 3H), 7.4 (bs, 2H), 7.33 (d, J = 8.3Hz, 2H), 7.0 (d, J = 8.3Hz, 2H), 5.20 (d, J = 10Hz, 1H), 5.10 (d, J = 10Hz, 1H), 4.25 (m, 1H), 4.25 (t, J = 5.6Hz, 2H), 3.4 (t, J = 7.8Hz, 2H), 3.4 (s, 2H), 3.25-2.95 (m, 2H), 3.22 (s, 2H), 3.1 (s, 6H), 2.35 (m, 2H), 1.38 (s, 6H).

35

MW = 759.28

C, H, N analysis for C₂₇H₃₉N₂O₆ 2.4 C₂H₃O₂

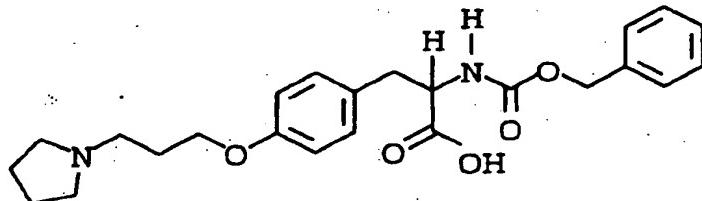
Calcd: C, 50.30; H, 5.50; N, 5.53.

Found: C, 50.35; H, 5.43; N, 5.56.

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EXAMPLE 4

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2-S-(N-Benzylloxycarbonylamino)-3-[4-(3-N-pyrrolidinylpropyloxy)phenyl]propionic acid (1-4)

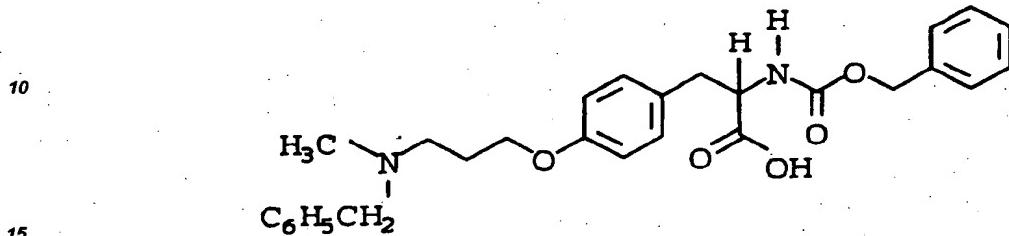
55

Treatment of compound 1-1 with excess pyrrolidine in CH₃CN at reflux for three days provided crude 1-4. This was purified by flash chromatography on silica gel eluting with 9:1:1 EtOH/H₂O/NH₄OH to give pure 1-4 (R_f = 0.81, ninhydrin stain) in 36% yield. 300 MHz ¹H NMR (CDCl₃) δ 7.3 (bs, 5H), 7.0 (d, J = 8.1Hz, 2H), 6.7 (d, J = 8.1Hz, 2H), 5.5 (d, J = 7.4Hz, 1H), 5.0 (bs, 2H), 4.5 (m, 1H), 3.8 (m, 2H), 3.75 (bs, 1H), 3.4 (m, 2H), 3.18 (t, J = 8.5Hz, 2H), 3.1 (bs, 2H), 2.8 (bs, 1H), 2.2-1.8 (m, 6H).

C, H, N analysis $C_{28}H_{32}N_2O_6 \cdot 0.25 CH_2Cl_2$

Calcd: C, 65.05; H, 6.87; N, 6.26.

Found: C, 65.28; H, 6.78; N, 6.27.

5 EXAMPLE 52-S-(N-Benzylloxycarbonylamino)-[4-(3-N-methyl-N-benzylaminopropylphenyl)propionic acid (1-5)

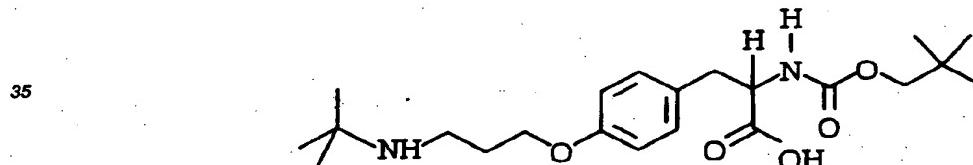
Treatment of 1-1 with excess N-methyl benzylamine in acetonitrile at reflux for three days afforded crude 1-5. The solvent was removed on a rotary evaporator and the residue was dissolved in water and extracted with 3 x 75 mL portions of ether. The product separated out as an oil which was collected and concentrated to give 1-5 (70 mg) as a foam. 300 MHz ¹H NMR ($CDCl_3/CD_3OD$) δ 7.4 (m, 10H), 7.0 (d, J = 8.5Hz, 2H), 6.6 (d, J = 8.5Hz, 2H), 5.0 (bs, 2H), 4.5 (m, 1H), 4.2 (bs, 2H), 3.88 (t, J = 5.3Hz, 2H), 3.1-2.8 (m, 4H), 2.69 (s, 3H), 2.2 (bs, 2H).

25 C, H, N analysis $C_{28}H_{32}N_2O_6 \cdot 0.8 CH_2Cl_2 \cdot 0.25 EtOAc$

Calcd: C, 63.17; H, 6.33; N, 4.94.

Found: C, 63.16; H, 6.40; N, 5.04.

MW = 548.771

30 EXAMPLE 640 2-S-(N-(t-Butyloxycarbonylamino)-[4-(3-N-t-butylamino propyl-oxy)phenyl]propionic acid (1-6)

Treatment of N-BOC-L-tyrosine with sodium hydride in DMF followed by 1,3-bromochloropropane provided the N-BOC analog of 1-1. This was treated with an excess of t-butylamine in refluxing acetonitrile for two days to provide crude 1-6 after aqueous workup and extraction. Pure 1-6 was prepared by preparative reverse phase HPLC.

45 300 MHz ¹H NMR (CD_3OD) δ 7.17 (d, J = 8.5Hz, 2H), 6.85 (d, J = 8.5Hz, 2H), 4.28 (dd, J = 4.8, 9.1Hz, 1H), 4.1 (t, J = 5.9Hz, 2H), 3.2 (t, J = 7.7Hz, 2H), 3.1 (dd, J = 4.8, 13.3Hz, 1H), 2.8 (dd, J = 9.1, 13.3Hz, 1H), 2.15 (m, 2H), 1.38 (s, 18H).50 C, H, N analysis $C_{21}H_{34}N_2O_7 \cdot 1.05 C_2HF_3O_2$

MW = 514.243

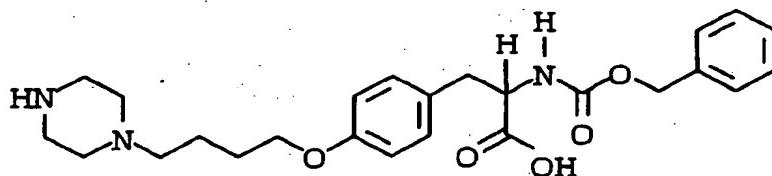
Calcd: C, 53.95; H, 6.87; N, 5.45.

Found: C, 54.01; H, 6.97; N, 5.51.

55

EXAMPLE 7

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2-S-(Benzylloxycarbonylamino)-3-[4-(4-piperazinyl)butyloxyphenyl]propionic acid (1-7)

Treatment of N-CBZ-L-tyrosine with sodium hydride in DMF followed by 1,4-dibromobutane, as described for the preparation of 1-1, provided the corresponding butyl analog. Treatment of this with 1,4-piperazine in refluxing acetonitrile for three days gave crude 1-7 as a precipitate from the reaction mixture. Reverse phase HPLC purification gave pure 1-7.

300 MHz ^1H NMR (CD_3OD) δ 7.3 (m, 5H), 7.23 (d, 2H), 6.83 (d, 2H), 5.0 (bs, 2H), 4.35 (dd, 1H), 4.0 (t, 2H), 3.6 (bs, 8H), 3.1 (dd, 1H), 2.85 (dd, 1H), 2.00-1.8 (m, 4H).

C, H, N analysis $\text{C}_{26}\text{H}_{35}\text{N}_3\text{O}_6 \cdot 1.2 \text{ H}_2\text{O}$

20 MW = 491.206

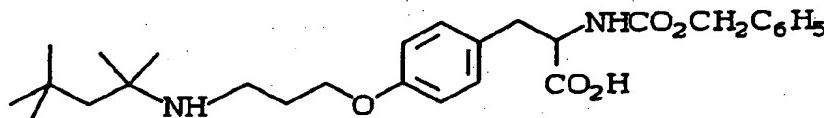
Calcd: C, 63.57; H, 7.67; N, 8.56.

Found: C, 63.33; H, 7.28; N, 8.55.

EXAMPLE 7(a)

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1 - 8

35 2-S-(Benzylloxycarbonylamino)-3-[4-(1,1,4,4-tetramethylbutylamino)propyloxyphenyl]propionic acid (1-8)

Treatment of 1-1 with 1,1,4,4-tetramethylbutylamine, as described for compound 1-2, gave 1-8 as the TFA salt. ^1H NMR (300 MHz CD_3OD) δ 7.35 (5H, m), 7.18 (2H, d), 6.85 (1H, d), 5.00 (2H, s), 4.35 (1H, dd), 4.10 (2H, t), 3.1 (2H, t), 3.15 (1H, dd), 2.50 (1H, dd), 2.1 (2H, m), 1.70 (2H, s), 1.5 (6H, s), 1.10 (9H, s).

40 Analysis for $\text{C}_{28}\text{H}_{40}\text{N}_2\text{O}_6 \cdot 0.9 \text{ C}_2\text{H}_3\text{O}_2$

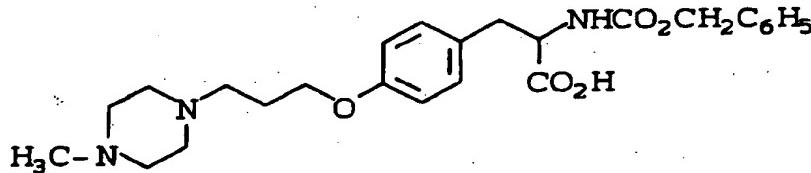
Calcd: C, 60.94; H, 7.02; N, 4.77.

Found: C, 60.85; H, 7.01; N, 4.69.

EXAMPLE 7(b)

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1 - 9

55 2-S-(Benzylloxycarbonyl)-3-[4-(4-methylpiperazin-1-yl)propyloxyphenyl]propanoic acid (1-9)

Treatment of 1-1 with N-methylpiperazine as described for 1-2 gave crude 1-9. This was purified by column chromatography on silica gel eluting with 9:1:1 $\text{C}_2\text{H}_5\text{OH}/\text{H}_2\text{O}/\text{NH}_4\text{OH}$ to give pure 1-9 as the TFA salt. ^1H NMR (300 MHz D_2O) δ 7.5 (3H, m), 7.4 (2H, d), 7.0 (2H, d), 5.18 (1H, d), 5.05 (1H, d), 4.5 (1H, m), 4.2 (2H,

t), 3.8 (8H, s), 3.6 (m, t), 3.3 (1H, m), 3.1 (3H, s), 3.0 (1H, m), 2.4 (2H, m).

Analysis for $C_{25}H_{33}N_3O_5 \cdot 2.3 C_2HF_3O_2$

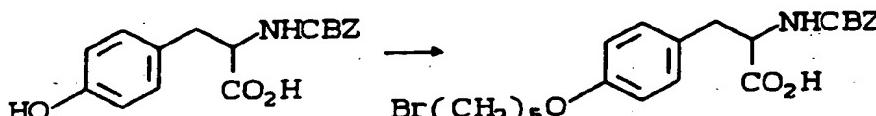
Calcd: C, 49.52; H, 4.96; N, 5.85.

Found: C, 49.42; H, 4.98; N, 6.01.

5

EXAMPLE 7(c)

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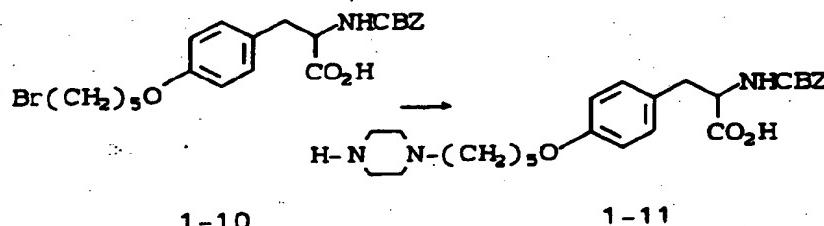
2-(N-(Benzoyloxycarbonylamino)-3-[4-(5-bromopentyloxy)phenyl]propionic acid (1-10)

N-Cbz-L-tyrosine (2.06 g, 5.86 mmole) was treated with NaH (0.58 g, 12.08 mmole) and 1,5-dibromopentane (0.8 ml, 5.87 mmole) as described for 1-1 in Example 1. The crude product was dissolved in methanol and after stirring with silica gel for 0.5 hour, the solvent was removed. This was dry packed and eluted on a flash column with $CHCl_3$ and then with 97:3:0.3 $CHCl_3/CH_3OH/HOAc$ to give pure 1-10 (0.66 g). 1H NMR (300 MHz, CD_3OD) δ 1.50-1.65 (2H, m), 1.63-1.95 (4H, m), 3.10 (2H, m), 3.45 (1H, t), 3.92 (2H, m), 4.40 (1H, m), 6.80 (2H, d), 7.10 (2H, d), 7.28 (5H, m).

25

EXAMPLE 7(d)

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1-10

1-11

2-S-(N-(Benzoyloxycarbonylamino)-3-[4-(4-piperazin-1-yl)-pentyloxyphenyl]propionic acid (1-11)

1-10 (0.658 g, 1.42 mmole), was dissolved in 30 mL CH_3CN and 1,4-piperazine (1.22 g, 14.16 mmole) was added. This solution was stirred at room temperature for 4 days. The solvent was then removed and the residue was dry packed on a silica gel column and eluted with 18:1:1 $C_2H_5OH/H_2O/NH_4OH$ to give pure 1-11 (34 mg) as a white solid.

1H NMR (300 MHz, CD_3OD) δ 1.52 (4H, m), 1.77 (2H, m), 2.40 (2H, t), 2.59 (4H, m), 2.80-2.94 (1H, m), 3.01-3.12 (5H, m), 3.94 (2H, m), 4.21 (1H, m), 6.76 (2H, d), 7.09 (2H, d).

Analysis for $C_{28}H_{35}N_3O_5 \cdot 1.2 H_2O$

Calcd: C, 63.57; H, 7.67; N, 8.56

Found: C, 63.33; H, 7.28; N, 8.55

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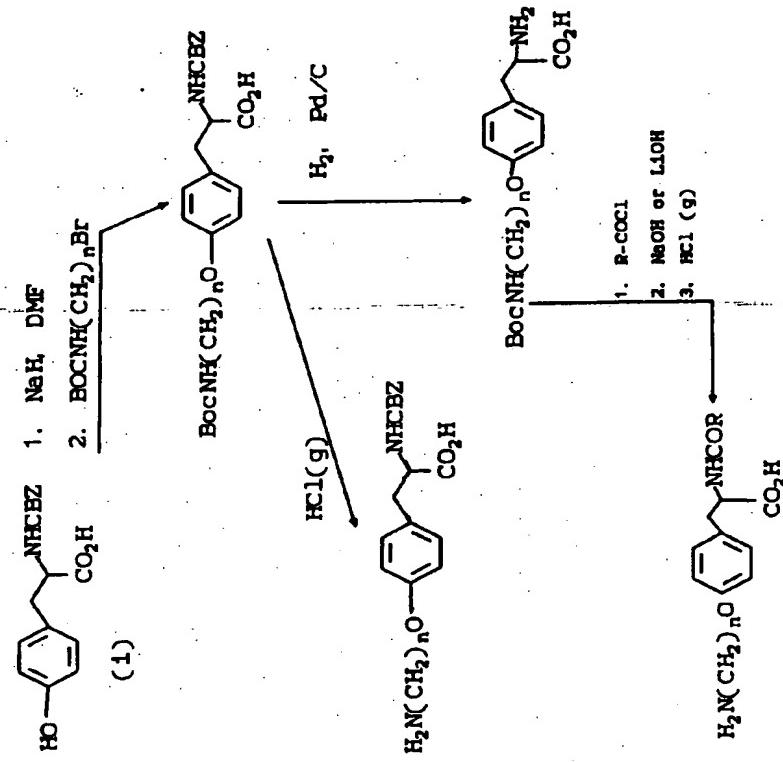
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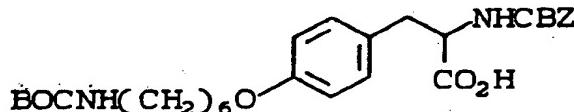
55

SCHEME 2

16

EXAMPLE 8

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2-S-(N-(Benzylloxycarbonylamino)-3-[4-(6-N-t-butyloxycarbonylaminohexyloxy)phenyl]propionic acid (2-1)

10

N-CBZ-L-tyrosine (15.0 g, 0.045 moles) was dissolved in 75 mL DMF and added at 0-10°C to a suspension of sodium hydride (2.16 g, 0.09 moles) in 25 mL DMF. The resulting suspension was stirred at 0-10°C for 1.0 hour and then 6-(t-butyloxycarbonylamino)hexyl bromide (12.6 g, 0.045 moles) in 25 mL DMF was added dropwise at 0-5°C and the clear, dark reaction mixture was stirred at room temperature overnight.

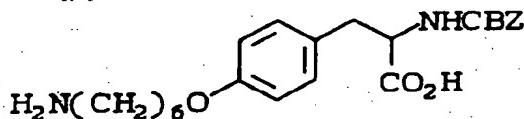
15

After solvent removal, the residue was taken up in EtOAc and this was made acidic with 10% KHSO₄ solution. The organic phase was separated, washed with brine, dried (Na₂SO₄) and the solvent removed to give an oil. This was purified by column chromatography on silica gel eluting with 98:2:1 CHCl₃/CH₃OH/HOAc to give pure 2-1 as a clear oil. ¹H NMR (300 MHz, CD₃OD) δ 1.45 (15H, m), 1.75 (2H, m), 2.80-3.15 (6H, m), 3.91 (2H, t), 4.38 (1H, m), 4.95 (6H, m), 6.79 (2H, d), 7.10 (2H, d), 7.28 (5H, m).

20

EXAMPLE 9

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2-S-(N-(Benzylloxycarbonylamino)-3-[4-(6-aminohexyloxyphenyl)]propionic acid hydrochloride (2-2)

30

Compound 2-1 (51.4 mg, 0.1 mmole) was dissolved in 20 mL EtOAc and cooled to -20°C under N₂. HCl gas was bubbled into this solution for 10 minutes as the temperature rose to -5°C. The reaction mixture was stoppered and stirred at 0° to -5°C for 1 hour. The solvent was then removed on the rotary evaporator and the residue was triturated with ether to give 2-2 (14.2 mg) as a white solid. R_f = 0.4 (SiO₂, 9:1:1 EtOH/NH₄OH, H₂O). ¹H NMR (300 MHz, CD₃OD) δ 1.45 (6H, m), 1.73 (4H, m), 2.90 (3H, m), 3.13 (1H, m), 3.95 (2H, m), 4.30 (1H, bs), 6.77 (2H, d), 7.10 (2H, d), 7.32 (4H, m).

Analysis for C₂₃H₃₁N₂O₆Cl·0.5 H₂O

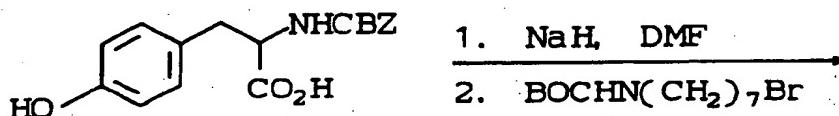
Calcd: C, 60.05; H, 7.01; N, 6.09

Found: C, 60.08; H, 7.06; N, 6.09

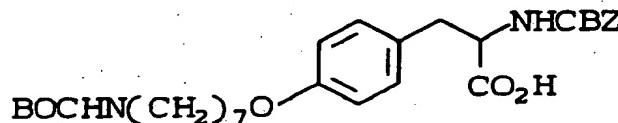
40

EXAMPLE 10

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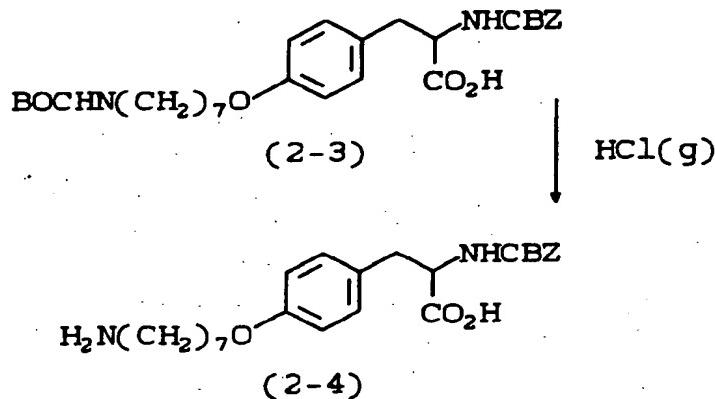
55

2-S-(N-(Benzylloxycarbonylamino)-3-[4-(7-N-t-butyloxycarbonylaminoheptyloxy)phenyl]propionic acid (2-3)

N-CBZ-L-tyrosine (1.27 g, 4.02 mmoles) was alkylated with 7-(N-t-butyloxycarbonylaminoheptyl)bromide

as taught in Example 8 for compound 2-1. Crude product was purified by flash chromatography on silica gel eluting with 95:5:0.5 CHCl₃/CH₃OH/HOAc to give 1.05 g (50%) of 2-3 as a clear oil.

EXAMPLE 11



2-S-(N-(Benzylloxycarbonylamino)-3-[4-(7-aminoheptyloxy)phenyl]propionic acid hydrochloride (2-4)

Compound 2-3 (67.4 mg, 0.127 mmole) was deprotected with HCl gas as described in Example 9 for 2-2 to provide 60.0 mg pure 2-4.

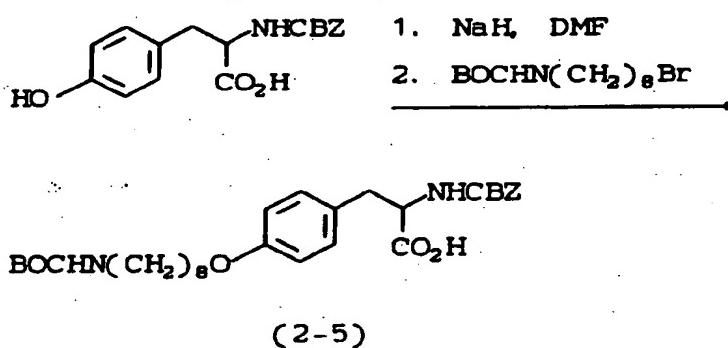
¹H NMR (300 MHz, CD₃OD) δ 1.32 (9H, m), 1.60 (4H, m), 2.77 (3H, m), 3.00 (1H, m), 3.18 (2H, m), 3.72 (2H, m), 4.25 (1H, m), 4.90 (2H, q), 6.70 (2H, d), 7.00 (2H, d), 7.18 (5H, m).

Analysis for C₂₄H₃₂N₂O₅·0.2EtOH·0.75 H₂O

30 Calcd: C, 64.94; H, 7.75; N, 6.21

Found: C, 64.97; H, 7.84; N, 6.22

EXAMPLE 12

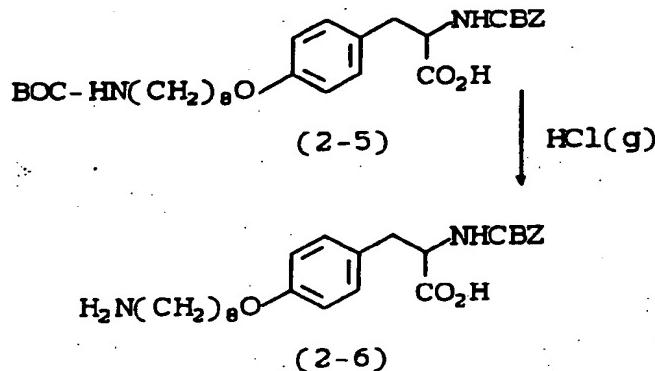


2-S-(N-(Benzylxycarbonylamino)-3-[4-(8-N-t-butyloxycarbonylaminooctyloxy)phenyl]propionic acid (2-5)

50 N-CBZ-L-tyrosine-H₂O (1.5 g, 4.29 mmole) was dissolved in EtOAc/CH₂Cl₂, dried over MgSO₄, filtered and evaporated. The residue was dissolved in DMF and treated with NaH (50% dispersion in oil, 0.43 g, 8.96 mmole) for 1 hour. N-BOC-8-amino-1-bromoocetane (1.33 g, 4.34 mmole) was added and the reaction was stirred for 16 hours. The DMF was removed *in vacuo*, the residue dissolved in water, acidified to pH 3 and extracted with EtOAc. The EtOAc layers were combined, dried and concentrated. Column chromatography (SiO₂, 97:3:1 CHCl₃/MeOH/HOAc) gave 2-5 (1.35 g) (57% yield).
 55 ¹H NMR (300 MHz, CD₃OD) δ 7.3 (m, 5H), 7.1 (d, 2H), 6.78 (d, 2H), 5.0 (2q, 2H), 4.38 dd, 1H), 3.8 (m, 2H), 3.13 (dd, 1H), 3.0 (t, 2H), 2.85 (dd, 1H), 1.75 (m, 2H), 1.4 (s, 9H), 1.35 (m, 3H), 1.3 (bs, 7H).

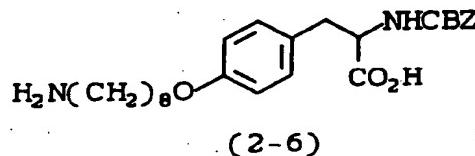
EXAMPLE 13

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2-S-(N-(Benzylloxycarbonylamino)-3-[4-(8-aminoctyloxy)phenyl]propionic acid (2-6)

Compound 2-5 (1.35 g, 2.49 mmole) was dissolved in ethyl acetate and treated with HCl gas at -20°C, purged with N₂ and concentrated to give a white solid which was rinsed with ethyl acetate and dried to give 0.965 g of product.

¹H NMR (300 MHz, CD₃OD) δ 7.3 (m, 5H), 7.1 (d, 2H), 6.8 (d, 2H), 5.02, (2q, 2H), 4.35 (dd, 1H), 4.03 (t, 2H), 3.1 (dd, 1H), 2.9 (t, 2H); 2.85 (dd, 1H); 1.75 (m, 2H); 1.65 (m, 2H), 1.5 (m, 2H), 1.4 (bs, 6H).

Analysis for C₂₅H₃₄N₂O₅·HCl·0.65 H₂O

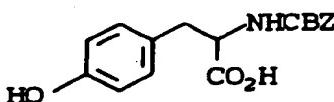
MW = 490.732

Calcd: C, 61.18; H, 7.46; N, 5.71

Found: C, 61.18; H, 7.45; N, 5.77

EXAMPLE 14

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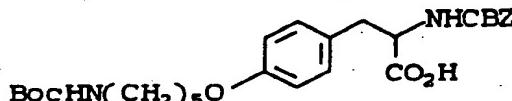


35

40

1. NaH, DMF
 2. Boc- $\text{HN}(\text{CH}_2)_5\text{Br}$

45



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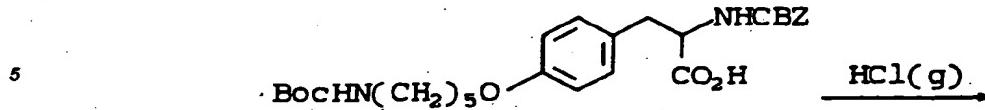
(2-7)

2-S-(N-(Benzylloxycarbonylamino)-3-[4-(5-N-t-butyloxycarbonylaminopentyl)oxy]phenyl]propionic acid (2-7)

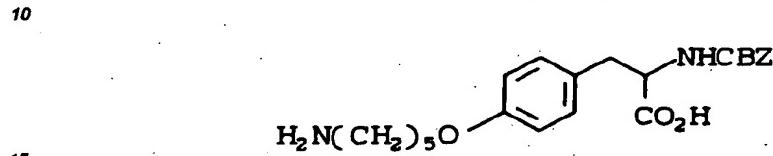
N-CBZ-L-tyrosine (1.06 g, 3.01 mmole) was alkylated with 5-N-t-(butyloxycarbonylaminopentyl) bromide as described for compound 2-1 in Example 8. Crude product was purified by flash chromatography on silica gel eluting with 97:3:0.5 CHCl₃/CH₃OH/HOAc to give pure 2-7.

¹H NMR (300 MHz, CD₃OD) δ 1.42 (9H, S), 1.52 (4H, m), 1.76 (2H, m), 3.05, (3H, m), 3.92 (2H, t), 5.00 (2H, m), 6.79 (2H, d), 7.11 (2H, d), 7.28 (5H, m).

EXAMPLE 15



(2-7)



(2-8)

20 2-S-(N-(Benzylloxycarbonyl)amino)-3-[4-(5-amino-pentyloxy)phenyl]propionic acid hydrochloride (2-8)

2-7 was treated with HCl gas as taught in Example 9 for compound 2-2, to provide pure 2-8 as a white powder.

¹H NMR (300 MHz, CD₃OD) δ 1.60 (2H, m), 1.77 (4H, m), 2.90 (3H, m), 3.12, (1H, m), 3.96 (2H, t), 4.37 (1H, m), 5.02 (2H, m), 6.81 (2H, d), 7.12 (2H, d), 7.30 (5H, m).

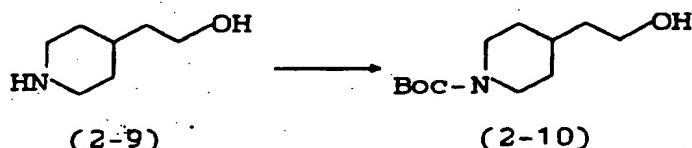
Analysis for $\text{C}_{20}\text{H}_{26}\text{NaO}_5 \cdot 0.25\text{H}_2\text{O}$

Calcd.: C 59.85; H 6.74; N 6.35

Calcd.: C, 59.85; H, 6.74; N, 6.35

Found: C, 59.85; H, 6.73; N, 6.32

30 EXAMPLE 16



2-(4-N-t-Butyloxycarbonylpiperidinyl)ethanol (2-10)

40 4-piperidine-2-ethanol (Available from American Tokyo Kasei) (130 g, 1.0 mole) was dissolved in 700 mL
dioxane, cooled to 0° C and treated with 3 N NaOH (336 mL, 1.0 mole), and di-t-butylcarbonate (221.8 g, 1.0
mole). The ice bath was removed and the reaction stirred overnight. The reaction was concentrated, diluted
with water and extracted with ether. The ether layers were combined, washed with brine, dried over MgSO₄,
filtered and evaporated to give 225.8 g of product (98%).
45

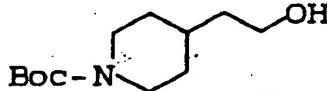
R_f = 0.37 in 1:1 EtOAc/Hexanes, ninhydrin stain
 300 MHz ¹H NMR (CDCl₃) δ 4.07 (bs, 2H), 3.7 (bs, 2H), 2.7 (t, J = 12.5 Hz, 2H), 1.8–1.6 (m, 6H), 1.51 (s, 9H), 1.1 (ddd, J = 4.3, 12.5, 12 Hz, 2H).

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55

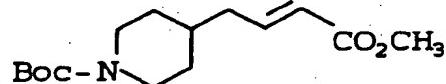
EXAMPLE 17

1. DMSO, Oxallyl Chloride

2. Carbomethoxytri-
phenylphosphorane

10

(2-10)



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(2-11)

25

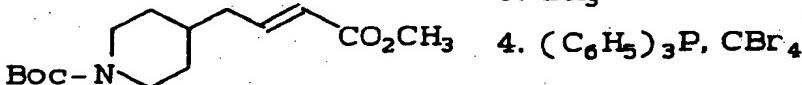
Methyl 4-(4-N-t-Butyloxycarbonylpiperidinyl)-but-2-enoate (2-11)

Oxallyl chloride (55.8 mL, 0.64 mole) was dissolved in 1 L CH_2Cl_2 and cooled to -78°C under N_2 . DMSO (54.2 mL, 0.76 mole) was added dropwise. After gas evolution had ceased, 2-10 (102.5 g, 0.45 mole) dissolved in 200 mL CH_2Cl_2 was added over 20 minutes. After stirring an additional 20 minutes, triethylamine (213 mL, 1.53 mole) was added dropwise and the cold bath removed. After 1 and 1/2 hours TLC showed starting material gone. Carbomethoxytriphenylphosphorane (179 g, 0.536 mole) was added and the reaction stirred overnight. The solution was diluted with 300 mL Et_2O , extracted once with 800 mL H_2O , twice with 300 mL 10% KHSO_4 solution, then once with 300 mL brine. The organic layer was dried over MgSO_4 , filtered and evaporated. Column chromatography (SiO_2 , 5% EtOAc/Hexanes) yielded 78.4 g (62%) of pure 2-11.

30 MHz ^1H NMR (CDCl_3) δ 6.9 (ddd $J = 15.6, 7.6, 7.6$ Hz, 1H), 5.8 (d, $J = 15.6$ Hz, 1H), 4.0 (bs, 2H), 3.7 (s, 3H), 2.6 (t, $J = 12.6$ Hz, 2H), 2.1 (t, $J = 7.4$ Hz, 2H), 1.7-1.4 (m, 3H), 1.4 (s, 9H), 1.1 (m, 2H).

EXAMPLE 181. H_2/Pd on C

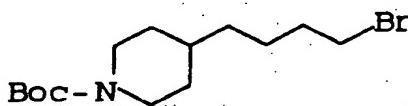
2. NaOH

3. BH_3 4. $(\text{C}_6\text{H}_5)_3\text{P}, \text{CBr}_4$ 

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(2-11)

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(2-12)

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4-(4-N-t-Butyloxycarbonylpiperidinyl)butyl bromide (2-12)

Compound 2-11 (36.2 g, 0.128 mole), was dissolved in 500 mL EtOAc. 10% Palladium on carbon (10 g) was added as a slurry in EtOAc and the reaction was placed under H₂ (in a balloon) overnight. The reaction was filtered through Solka-Floc, the cake washed with EtOAc and the ethyl acetate evaporated to give 34.7 g (90%) of 4-(4-N-t-butylcarboxylic acid)butanoate. TLC R_f = 0.69 in 30% EtOAc/Hexanes.

¹H NMR (300 MHz, CDCl₃) δ 4.0 (bs, 2H), 3.6 (s, 3H), 2.60 (t, J = 12.3 Hz, 2H), 2.20 (t, J = 7.4, 2H), 1.6 (m, 4H), 1.40 (s, 9H), 1.40 (m, 1H), 1.20 (m, 2H), 1.0 (m, 2H).

The butanoate ester (45.3 g, 0.159 mole) was dissolved in CH₃OH and treated with 1 N NaOH (500 mL, 0.5 mole) overnight. The solvent was removed in vacuo, water was added and the solution washed with ether, then acidified with 10% KHSO₄ solution. The aqueous layer was washed with ether, the ether layers were combined, washed with brine, dried (MgSO₄), and concentrated to give the corresponding acid as a clear oil (41.85 g, 97% yield).

¹H NMR (300 MHz, CDCl₃) δ 4.0 (bs, 2H), 2.6 (m, 2H), 2.25 (m, 2H), 1.6 (bs, 4H, 1.4 (s, 9H), 1.3-0.9 (9H).

This acid (20.4 g, 0.077 moles) was treated with borane (BH₃/THF, 235 mL, 235 mmole) in THF at 0° for 1 hour. NaOH (1N, 250 mL) was added dropwise and the solution stirred overnight. The reaction was concentrated to remove THF and extracted with ether. The ether extracts were combined, dried over MgSO₄, filtered and evaporated to give the corresponding alcohol as 19.7 g of a colorless oil.

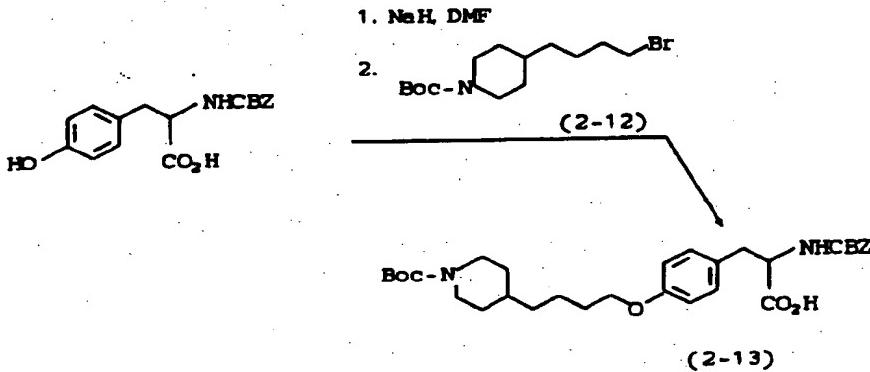
R_f = 0.7 in 2:1 ethyl acetate/hexanes.

¹H NMR (300 MHz, CDCl₃) δ 4.1 (bs, 2H), 3.6 (t, 2H), 2.65 (t, 2H), 2.1 (bs, 1H), 1.65 (bs, 2H), 1.55 (m, 2H), 1.4 (s, 9H), 1.35 (m, 3H), 1.25 (m, 2H), 1.1 (m, 2H).

This alcohol (19.7 g, 76.5 mmole) was dissolved in THF and treated with triphenylphosphine (23.1 g, 88 mmol) and cooled to 0° C. Carbon tetrabromide (29.8 g, 89.9 mmole) was added in one portion, the cold bath was removed and the reaction stirred overnight. Additional triphenyl phosphine (11.71 g) and carbon tetrabromide (14.9 g) was added to drive the reaction to completion. The mixture was filtered and the liquid was diluted with ether and filtered again. After solvent removal the resulting liquid was adsorbed onto SiO₂ and chromatographed with 5% EtOAc/Hexanes to yield 2-12 as a clear colorless oil (20.7 g, 85% yield).

R_f = 0.6 in 1:4 ethyl acetate/hexanes

¹H NMR (300 MHz, CDCl₃) δ 4.1 (bs, 2H), 3.4 (t, 2H), 2.65 (t, 2H), 1.85 (m, 2H), 1.65 (bd, 2H), 1.4 (s, 9H), 1.35 (m, 2H), 1.3 (m, 3H), 1.1 (m, 2H).

EXAMPLE 192-S-(N-(Benzylcarboxylic acid)-3-[4-(4-N-t-butylcarboxylic acid)butyl]propionic acid
(2-13)

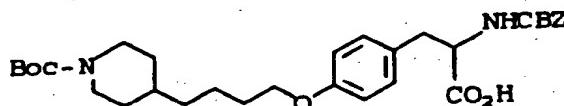
N-Cbz-L-tyrosine was alkylated with 2-12 as taught for compound 2-5 in Example 12 to provide 2-13 in 87% yield.

R_f = 0.15 in 97:3:1 CHCl₃/CH₃OH/HOAc, iodine stain.

¹H NMR (300 MHz, CDCl₃) δ 7.2 (d, J = 7.5 Hz, 2H), 7.1 (d, J = 7.5 Hz, 2H), 7.0 (d, J = 7.3 Hz, 2H), 6.8 (d, J = 7.3 Hz, 2H), 5.2 (d, J = 7.9 Hz, 1H), 5.1 (s, 2H), 4.6 (m, 1H), 4.01 (bd, 2H), 3.92 (t, J = 6 Hz, 2H), 6.7 (m, 2H), 2.65 (bt, 7H), 1.75-1.4 (m, 7H), 1.45 (s, 9H), 1.3 (m, 2H), 1.1 (m, 2H).

EXAMPLE 20

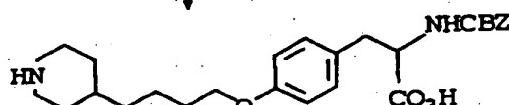
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2-13

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2-14

2-S-(N-(Benzylloxycarbonylamino)-3-[4-(4-piperidin-4-ylbutyloxy)phenyl]propionic acid (2-14)

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Compound 2-13 was deprotected as taught for compound 2-2 in Example 9. The solvent was removed on the rotary evaporator and the residue was dissolved in water and extracted with ethyl acetate. The water layer was concentrated to dryness, evaporated and the residue was chromatographed (SiO_2 , 9:1:1 EtOH/H₂O/NH₄OH). A small portion was then purified further by HPLC and isolated as the TFA salt.

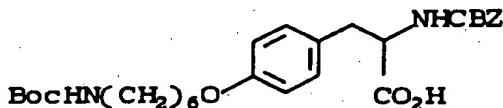
30

¹H NMR (300 MHz, CD₃OD) δ 7.3 (m, 5H), 7.1 (d, 2H), 6.8 (d, 2H), 5.0 (q, 2H), 2.93 (t, 2H), 2.85 (dd, 1H), 1.92 (bd, 2H), 1.75 (m, 2H), 1.6-1.45 (m, 3H), 1.35 (m, 4H).

Mass Spec. (FAB) m/e = 455 (m + 1).

EXAMPLE 21

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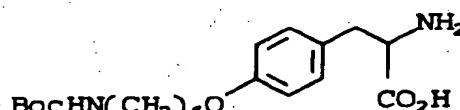


40

(2-1)

H₂ Pd/C

45



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(2-1a)

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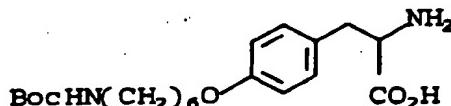
2-S-Amino-3-[4-(*S*-*t*-butyloxycarbonylaminohexyloxy)phenyl]propionic acid (2-1a)

A solution of compound 2-1 (0.52 g, 1.0 mmole) in 20 mL of 4:1 ethanol/HOAc was hydrogenated under balloon pressure for 8 hours. The catalyst was filtered off and the solvent removed on the rotary evaporator to give a residue that was triturated with 30 mL ether to provide 0.16 g of 2-1a.

¹H NMR (300MHz, CD₃OD) δ 1.40 (9H, m), 1.75 (2H, m), 2.90-3.05 (3H, m), 3.10-3.23 (3H, m), 3.70 (1H, m), 3.96 (3H, t), 6.88 (2H, d), 7.20 (2H, d).

EXAMPLE 22

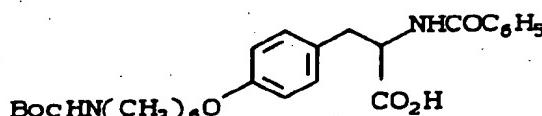
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15

(2-1a)

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22

(2-15)

2-S-(Phenylcarbonylamino)-3-[4-(6-N-t-butyloxycarbonylaminohexyloxy)phenyl] propionic acid (2-15)

0.152 g (0.4 mmole) of compound 2-1a was added to a solution of 1 N NaOH (0.4 ml) in 10 mL H₂O and this was stirred at 0-5 degrees C for 10 minutes as most of the solid dissolved. To this vigorously stirred suspension was added benzoyl chloride (0.062 g, 0.44 mmole) followed by solid sodium bicarbonate (0.037 g, 0.44 mmol) and the resulting mixture was stirred at 0-5° C for 1 hour.

The reaction mixture was then diluted with 30 mL H₂O and acidified to pH 2-3 with 10% KHSO₄ solution. This was extracted with 3 x 50 mL EtOAc and the combined organic extract was washed with 30 mL of H₂O, 30 mL of brine and dried (Na₂SO₄).

Solvent removal provided a viscous residue that was purified by flash chromatography on silica gel eluting with chloroform(95)-methanol(5) to give 2-15 as a viscous residue.

¹H NMR (300MHz, CDCl₃) δ 1.40 (9H, m), 1.75 (2H, bs), 3.20 (m, 4H), 3.92 (2H, m), 5.03 (2H, m), 6.79 (2H,d), 7.10 (2H, d), 7.45 (3H, m), 7.72 (2H, m).

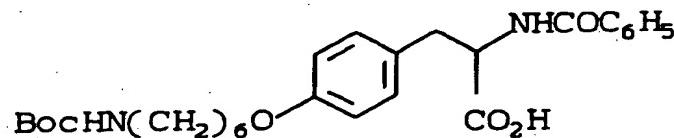
¹H NMR (300MHz, CDCl₃) δ 1.40 (9H, m), 1.75 (2H, bs), 3.20 (m, 4H), 3.92 (2H, m), 5.03 (2H, m), 6.79 (2H,d), 7.10 (2H, d), 7.45 (3H, m), 7.72 (2H, m).

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EXAMPLE 23

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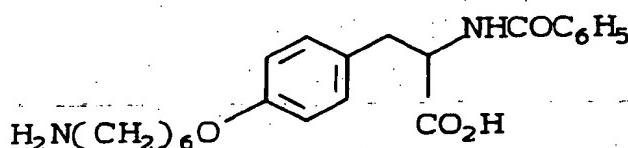
10

(2-15)

HC1

Et OAc

15



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(2-16)

2-S-Phenylcarbonylamino-3-[4-(6-aminohexyloxy)phenyl]-propionic acid hydrochloride (2-16)

30

0.28 g (2.0 mmole) of compound 2-15 was dissolved in 20 mL of EtOAc and this was cooled to -15° C and HCl gas was bubbled into the solution for 10 minutes. The resulting mixture was stoppered and stirred at 0° C for 1.5 hours at which point all starting material was consumed. The solvent was then removed on the rotary evaporator to afford a white, foam-like residue. This was stirred with 30 mL ether for 1 hour and the resulting solid was collected by filtration to provide pure 2-16 as a white solid.

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¹H NMR (300MHz, CD₃OD), δ 1.50 (3H, m), 1.70 (2H, m), 1.78 (2H, m), 2.90 (2H, t), 3.21 (4H, m), 3.94 (2H, t), 6.80 (2H, d), 7.19 (2H, d), 7.42 (2H, m), 7.50 (1H, m), 7.72 (2H, d).

Analysis for C₂₂H₃₈N₂O₄·HCl-0.75 H₂O

Calc.: C = 60.82, H = 6.90, N = 6.45.

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Found: C = 60.89, H = 6.67, N = 6.35.

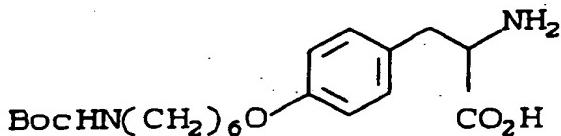
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EXAMPLE 24

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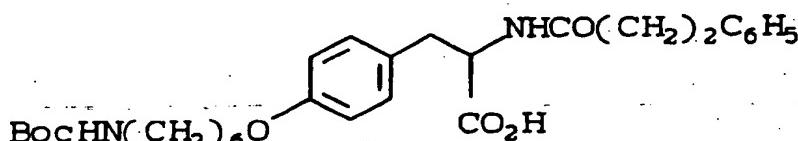
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(2-1a)

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(2-17)

2-Phenethylcarbonylamino-3[4-(6-N-t-butyloxycarbonylaminohexyloxy)phenyl]propanoic acid (2-17)

30

To a stirred solution of 1.2 mL 1 N NaOH in 15 mL H₂O cooled to 0-5° C was added 0.457 g (1.2 mmole) of compound 2-1a and the resulting mixture was stirred for 10 minutes during which time most of the solid dissolved. To this vigorously stirred suspension was then added 3-phenylpropanoyl chloride (0.223 g, 1.32 mmole) followed by solid sodium carbonate (0.111 g, 1.32 mmole). The resulting white mixture was stirred vigorously at 0-5° C for 1.5 hours. The reaction mixture was then diluted with 40 mL H₂O and this was acidified to pH 2-3 with a 10% KHSO₄ solution. The resulting aqueous phase was then extracted with 4 x 50 mL portions of EtOAc, and the combined organic phase was washed with 50 mL H₂O, 50 mL brine and dried (Na₂SO₄). Solvent removal gave a viscous solid that was purified by flash chromatography on silica gel, eluting with chloroform (95)-methanol(5) to give 0.30 g of pure 2-17 as a clear viscous gum.

⁴⁰ ¹H NMR (300 MHz, CDCl₃) δ 1.40 (9H, m), 1.72 (2H, bs), 2.50 (2H, m), 3.02 (6H, m), 3.91 (2H, m), 6.72 (2H, d), 6.88 (2H, m), 7.20 (3H, m), 7.29 (2H, m).

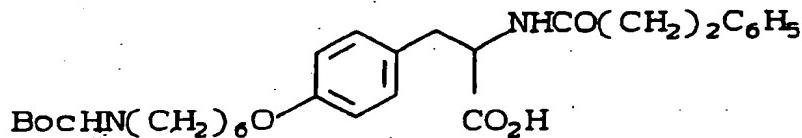
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EXAMPLE 25

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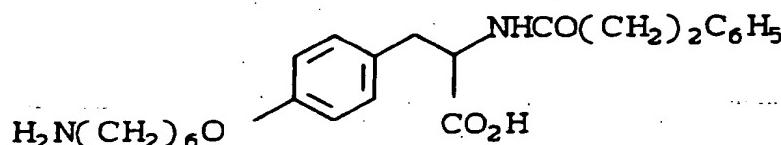
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(2-17)

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(2-18)

2-Phenethylcarbonylamino-3-[4-(6-aminohexyloxy)phenyl]propanoic acid hydrochloride (2-18)

30

A solution of compound 2-17 (0.3 g, 3.0 mmole) in 15 mL EtOAc was cooled to -15° C and HCl gas was bubbled in for 10 minutes. The stoppered reaction mixture was then stirred for 2 hours at 0° C at which time all 2-17 was consumed. The solvent was then removed on the rotary evaporator and the resulting foam was triturated with 40 mL ether at room temperature for 1.0 hour to give pure 2-18 as a white solid, 0.22 g.

35

^1H NMR (300 MHz, CD₃OD) δ 1.48 (3H, m), 1.67 (2H, m), 1.80 (2H, m), 2.46 (2H, m), 2.80 (3H, m), 2.90 (2H, m), 3.30 (3H, m), 3.95 (2H, t), 6.79 (2H, d), 7.06 (2H, d), 7.15 (3H, m), 7.22 (2H, m).

Analysis for C₂₄H₃₂N₂O₄·HCl·H₂O

Calc.: C = 61.72, H = 7.55, N = 6.00.

Found: C = 61.97, H = 7.11, N = 5.96.

40

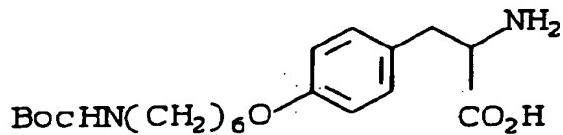
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EXAMPLE 26

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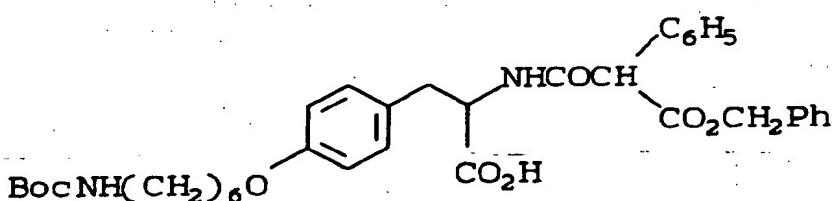
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(2-1a)

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(2-19)

2-S-(2-N-(2-Benzylloxycarbonyl)phenylacetylaminohexyloxy)phenylpropanoic acid (2-19)

To a cold solution of 1.8 mL of 1 N NaOH in 15 mL H₂O was added 0.685 g (1.8 mmole) of compound 2-1a with stirring to give, after 10 minutes, a clear solution. Then, 2-benzylloxycarbonylphenylacetyl chloride (0.577 g, 2.0 mmole) was added followed by sodium bicarbonate (0.168 g, 2.0 mmole) and the resulting mixture was stirred at 0-5° C for 1.0 hour. The reaction mixture was diluted with water, acidified to pH 2-3 with 10% KHSO₄ solution and extracted with 4 x 500 mL portions of EtOAc. The combined organic extracts were washed with brine, dried (Na₂SO₄) and the solvent was removed to give a viscous amber residue. This was purified by column chromatography on silica gel, eluting with CHCl₃ (98)-methanol (2) to give 0.326 g of pure 2-19 as an oil. ¹H NMR (300 MHz CDCl₃) δ 1.45 (9H, s), 1.75 (2H, s), 3.07 (4H, m), 3.89 (2H, bs), 4.57 (2H, bs), 5.15 (2H, m), 6.69 (2H, d), 6.88 (2H, d), 7.30 (5H, m).

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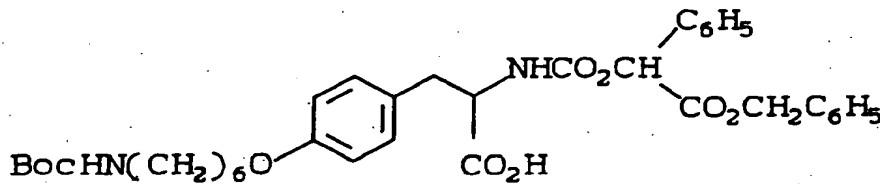
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EXAMPLE 27

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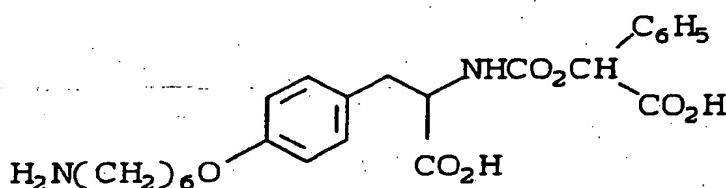


(2-19)

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(2-20)

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2-S-(2-Carboxyphenylacetylamo)-3-[4-(6-aminohexyloxy)phenyl]propionic acid hydrochloride (2-20)

Compound 2-19 (0.34 g, 0.55 mmole) was dissolved in 25 mL absolute ethanol and after adding 100 mg 10% Pd/C the suspension was hydrogenated under balloon pressure. Then, the catalyst was filtered off and the solvent removed on the rotary evaporator to give 0.25 g of 2-S(2-Carboxyphenylacetylamo)-3-[4-(6-t-butylloxycarbonylaminohexyloxy)phenyl]propionic acid.

¹H NMR (300MHz, CD₃OD) δ 1.47 (12H, m), 1.78 (2H, m), 3.06 (3H, m), 3.32 (4H, m), 3.92 (2H, m), 4.60 (2H, m), 6.72 (2H, d), 6.96, (2H, d), 7.30 (5H, m).

This acid was dissolved in 25 mL EtOAc and treated with HCl gas as described for compound 2-2 in Example 9. Solvent removal provided a residue that was purified by flash chromatography on silica gel eluting with 9:1:1 ethanol/H₂O/NH₄OH to give pure 2-20.

¹H NMR (300 MHz, D₂O) δ 1.55 (H, m), 1.90 (2H, m), 2.83-3.09 (4H, m), 3.28 (1H, m), 4.15 (2H, m), 6.887.45 (9H, m).

Analysis for C₂₄H₃₀N₂O₆·1.5 H₂O·0.25 NH₃

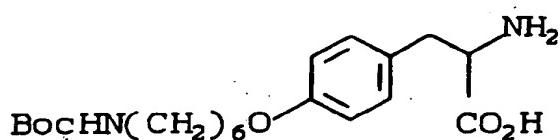
Calcd.: C = 60.84, H = 7.18, N = 6.65.
Found: C = 60.48, H = 6.81, N = 6.99.

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EXAMPLE 28

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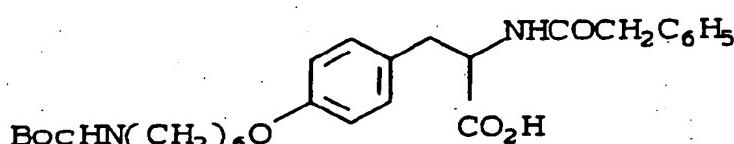
10

(2-1a)

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(2-21)

2-S-(Phenylacetylamo)-3-[4-(6-N-t-butyloxycarbonylaminohexyloxy)phenyl]propionic acid (2-21)

30

Compound 2-1a (0.685 g, 1.8 mmole) was acylated with phenylacetyl chloride as described for compound 2-19 in Example 26. The crude product was purified by flash chromatography on silica gel eluting with 95:5:0.5 CHCl₃/CH₃OH/HOAc to give pure 2-21 as a viscous oil. (0.35 g).

¹H NMR (300 MHz, CD₃OD) δ 1.45 (12H, m), 1.78 (2H, m), 2.88 (1H, m), 3.10 (3H, m), 3.30 (1H, m), 3.48 (2H, m), 3.92 (2H, m), 4.61 (1H, m), 6.74 (2H, d), 7.02 (2H, d), 7.12 (2H, m) 7.22 (3H, m).

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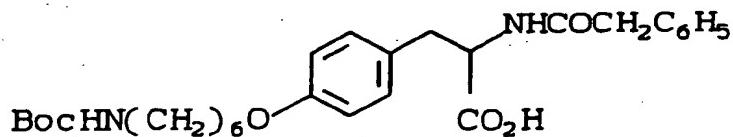
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EXAMPLE 29

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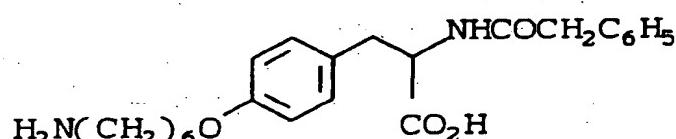
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(2-21)

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(2-22)

2-S-(Phenylacetyl)amino-3-[4-(6-aminohexyloxy)phenyl]-propionic acid (2-22)

30

Compound 2-21 (0.35 g) was dissolved in 25 mL EtOAc and this solution was treated with HCl gas as described for compound 2-16 in Example 23 to give 0.26 g pure 2-22 as a white solid.

¹H NMR (300 MHz, CD₃OD) δ 1.50 (6H, m), 1.65 (2H, m), 2.20 (2H, m), 2.88 (3H, m), 3.12 (1H, m), 3.30 (2H, m), 3.47 (2H, m), 3.94 (2H, m), 4.61 (1H, m), 6.75 (2H, d), 7.02 (2H, d), 7.13 (2H, d), 7.30 (3H, m).

35

Analysis for C₂₃H₃₀N₂O₄·HCl·H₂O

Calc.: C = 60.98, H = 7.34, N = 6.19.

Found: C = 61.29, H = 6.92, N = 6.12.

40

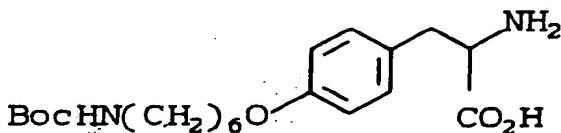
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EXAMPLE 30

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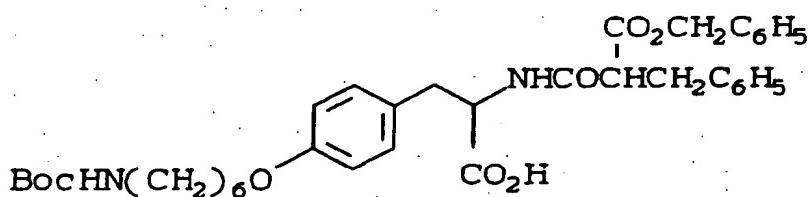
10

(2-1a)

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25

(2-23)

2-S-[(2-N-Benzylloxycarbonyl-3-phenylpropionylamino)-3{4-(6-N-t-butyloxycarbonylaminohexyloxy)phenyl}propionic acid (2-23)]

Compound 2-1a (0.685 g, 1.8 mmole) was acylated with 2-N-benzylloxycarbonyl-3-phenylpropionylchloride as described for compound 2-19 in Example 26. The crude product was purified by flash chromatography on silica gel eluting with 98:2:1 CHCl₃/CH₃OH/HOAc to give pure 2-23 as a viscous oil.

35. ¹H NMR (300 MHz, CD₃OD) δ 1.40 (1H, m), 1.61 (2H, m), 3.03 (8H, m), 3.30 (6H, m), 3.71 (1H, m), 3.86 (2H, m), 4.60 (1H, m), 5.02 (2H, m), 6.70 (2H, d), 6.86, (1H, d), 7.02 (1H, s), 7.22 (5H, m).

40

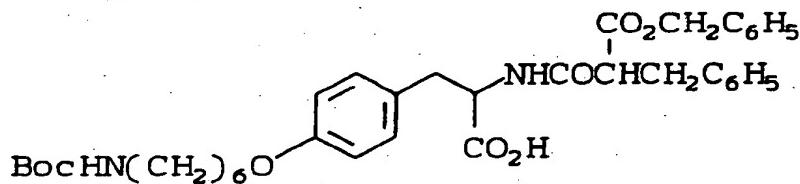
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EXAMPLE 31

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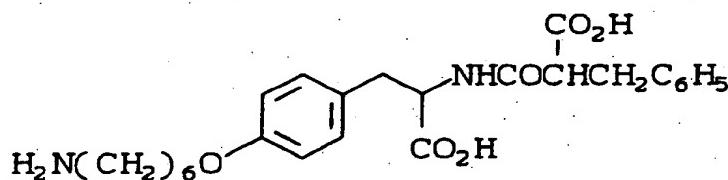


10

2-23



15



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2-24

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2-S-(2-Carboxy-3-phenylpropionylamino)-3-[4-(6-aminohexyloxy)phenyl]propionic acid (2-24)

Compound 2-23 (0.49 g, 0.76 mmole) was dissolved in 25 mL ethanol and after the addition of 100 mg 30 10% Pd/C was hydrogenated at balloon pressure overnight. Solvent removal provided 2-S-(2-carboxy-3-phenylpropionylamino)-3-[4-(6-N-t-butylloxycarbonylaminoxyloxy)phenyl]propionic acid as a viscous residue (0.35 g).

¹H NMR (300 MHz, CD₃OD) δ 1.42 (10H, m), 1.75 (2H, m), 2.80-3.15 (5H, m), 3.30 (1H, m), 3.90 (2H, m), 4.58 (2H, m), 6.68-6.85 (4H, m), 7.06-7.27 (5H, m).

This acid (0.32 g) was treated with HCl gas as described for compound 2-12 to give after solvent removal 35 a crude product that was purified by flash chromatography on silica gel eluting with 90:5:5 CHCl₃/CH₃OH/HOAc to provide the diastereomeric products 2-24a and 2-24b.

2-24a had ¹H NMR (300 MHz, D₂O) δ 1.58 (4H, m), 1.83 (4H, m), 2.95 (2H, m), 3.08 (3H, m), 3.20 (1H, m), 3.51 (1H, m), 4.18 (2H, m), 4.53 (1H, m), 4.95 (2H, g), 6.92 (4H, m), 7.43 (5H, m).

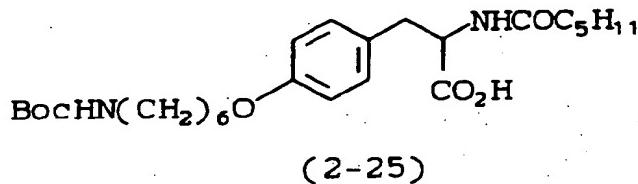
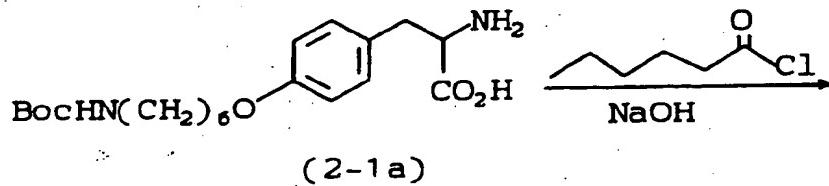
40 2-24b had ¹H NMR (400 MHz, D₂O) δ 1.40 (4H, m), 1.62 (2H, m), 1.73 (2H, m), 2.90 (6H, m), 3.31 (1H, m), 4.17 (2H, m), 4.32 (1H, m), 6.93 (2H, d), 7.07 (2H, d), 7.15 (2H, d), 7.26 (3H, m).

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EXAMPLE 31(a)

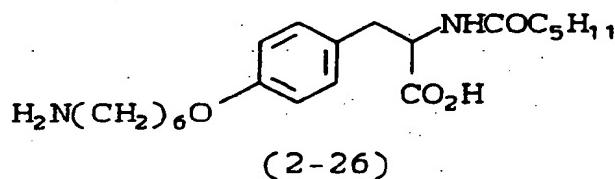
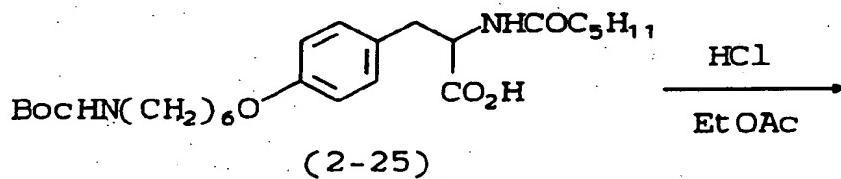


2-S-(Hexanoylamino)-3-[4-(6-N-t-butyloxycarbonylaminohexyloxy)phenyl]propionic acid (2-25)

2-1a (0.685 g, 1.8 mmole) was treated with hexanoyl chloride (0.38 g, 2.0 mmole) as described for **2-15** to provide crude **2-25**. This was purified by flash chromatography on silica gel eluting with 95:5:1 CHCl₃/CH₂OH/HOAc to give pure **2-25** as an oil (0.35 g, 41%).

¹H NMR (300 MHz, CDCl₃) δ 0.89 (3H, t), 1.20–1.65 (21H, m), 1.75 (2H, m), 2.19 (2H, t), 3.11 (4H, m), 3.92 (2H, m), 4.83 (1H, m), 6.80 (2H,d), 7.05 (2H, d).

EXAMPLE 31(b)



2-S-(Hexanoylamino)-3-[4-(6-aminohexyloxy)phenyl]-propionic acid hydrochloride (2-26)

2-25 (0.35 g, 0.75 mmole) was dissolved in 30 mL EtOAc and treated with HCl as described for compound 2-2 to give a foam-like solid that was triturated with 50 mL of ether for 1 hour at room temperature. This gave pure 2-26 as a white solid. (0.186 g).

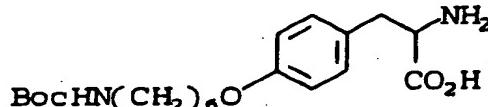
¹H NMR (300 MHz, CD₃OD) δ 0.85 (3H, t), 1.20 (4H, m), 1.48 (6H, m), 1.68 (2H, m), 1.77 (2H, m), 2.14 (2H, m), 4.61 (1H, m), 6.80 (2H, d), 7.13 (2H, m).

Analysis for $C_{21}H_{24}N_2O_4 \cdot HCl \cdot 0.5 H_2O$

55 Calc: C=59.49, H=8.56, N=6.61
Found: C=59.32, H=8.48, N=6.55

EXAMPLE 31(c)

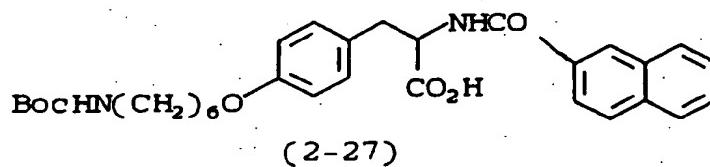
5



10

(2-1a)

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(2-27)

2-S-(2-Naphthaloylamino)-3-[4-(6-N-t-butyloxycarbonylaminoxyloxy)phenyl]propionic acid (2-27)

20

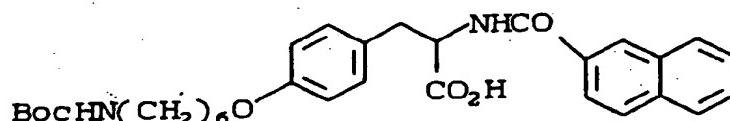
2-1a (0.685 g, 1.8 mmole) was treated with 2-naphthaloyl chloride (0.409 g, 2.0 mmole) as described for 2-15 to provide crude 2-27. This was purified by flash chromatography on silica gel eluting with 95:4:1 CHCl₃/CH₃OH/HOAc to give pure 2-27 as a white solid (0.14 g).

25

¹H NMR (300 MHz, CD₃OD) δ 1.45 (1H, m), 1.70 (2H, m), 2.88 (1H, m), 3.08 (3H, m), 3.57-3.80 (4H, m), 4.62 (1H, m), 6.54 (2H, d), 6.92 (2H, d), 7.25 (1H, d), 7.42 (2H, m), 7.61 (1H, bs), 7.77 (3H, m).

EXAMPLE 31(d)

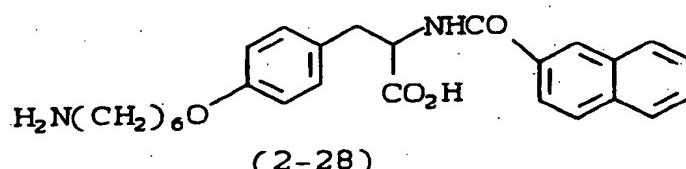
30



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(2-27)

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(2-28)

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2-S-(Naphthaloylamino)-3-[4-(6-aminoxyloxy)phenyl]propionic acid (2-28)

2-27 (0.14 g, 0.31 mmole) was dissolved in 25 mL EtOAc and treated with HCl gas as described for 2-2. Crude product was purified by flash chromatography on silica gel eluting with 10:1:1 C₂H₅OH/H₂O/NH₄OH to give pure 2-28 (55 mg) as a white solid.

50

¹H NMR (300 MHz, CD₃OD), δ 1.42 (5H, m), 1.71 (2H, m), 2.63 (2H, m), 2.86 (1H, m), 3.07 (2H, m), 3.30 (3H, m), 3.55-3.75 (4H, m), 4.47 (1H, m), 6.43 (2H, d), 6.82 (2H, d), 7.30 (1H, dd), 7.45 (2H, m), 7.64 (1H, bs), 7.80 (3H, m).

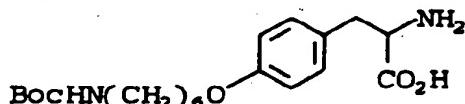
Analysis for C₂₇H₃₂N₂O₄·0.5 H₂O

Calc.: C=70.87, H=7.27, N=6.12

Found: C=70.93, H=7.04, N=6.11

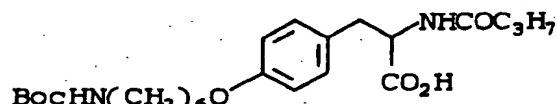
EXAMPLE 31(e)

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(2-1a)

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(2-29)

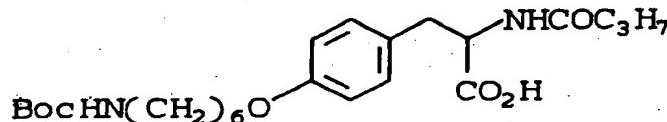
2-S-(2-Butanoylamino)-3-[4-(6-N-t-butyloxycarbonylaminohexyloxy)phenyl]propionic acid (2-29)

20 2-1a (0.685 g, 1.8 mmole) was acylated with butanoyl chloride as described for 2-15 to give crude 2-29. This was purified by flash chromatography eluting with 95:4:1 CHCl₃/CH₃OH/HOAc to provide pure 2-29 as an oil.
¹H NMR (300 MHz, CD₃OD) δ 0.73 (3H, t), 1.32-1.60 (16H, m), 1.73 (2H, m), 2.12 (2H, m), 2.87 (1H, m), 3.03 (2H, t), 3.12 (1H, m), 3.92 (2H, t), 4.61 (1H, m), 6.80 (2H, d), 7.12 (2H, d).

25

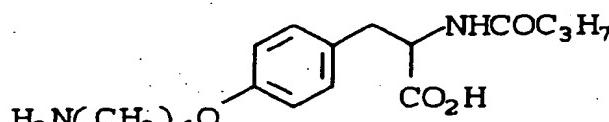
EXAMPLE 31(f)

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(2-29)

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(2-30)

45

2-S-(Butanoylamino)-3-[4-(6-aminohexyloxy)phenyl]propionic acid (2-30)

2-29 (0.05 g, 1.0 mmole) was dissolved in 25 mL ethyl acetate and treated with HCl gas as described for 2-2. Crude reaction product was triturated with 25 mL ether to give pure 2-30 as a white solid.

50 ¹H NMR (300 MHz, CD₃OD) δ 0.72 (3H, t), 1.45-1.60 (6H, m), 1.70 (2H, m), 1.79 (2H, m), 2.12 (2H, m), 2.80-2.95 (3H, m), 3.14 (1H, dd), 3.30 (1H, m), 3.95 (2H, t), 4.40 (1H, m), 6.80 (2H, d), 7.13 (2H, d).

Analysis for C₁₉H₃₀N₂O₄·HCl·H₂O

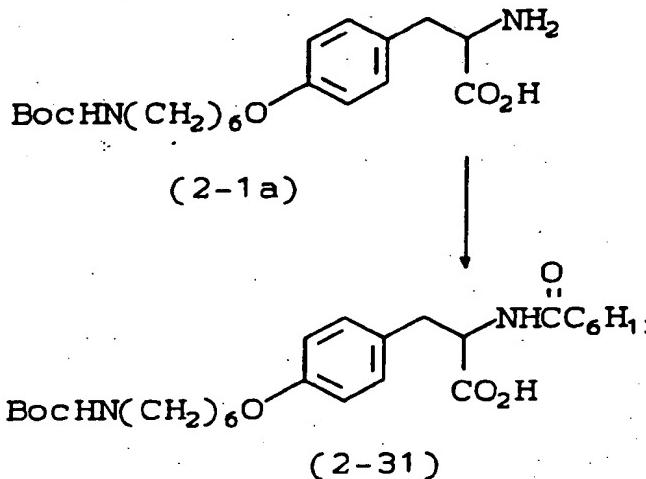
Calc.: C = 56.35, H = 8.21, N = 6.92

Found: C = 56.70, H = 8.12, N = 6.91.

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EXAMPLE 31(g)

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2-S-(Heptanoylamino)-3-[4-(6-N-t-butyloxycarbonylaminohexyloxy)phenyl]propionic acid (2-31)

2-1a (0.685 g, 1.8 mmole) was acylated with heptanoyl chloride as described for 2-15. Crude product was purified by flash chromatography on silica gel eluting with 96:3:1 CHCl₃/CH₃OH/HOAc to give pure 2-31 (0.07 g) as an oil.

25

¹H NMR (300 MHz, CD₃OD) δ 0.78 (3H, t), 1.22 (6H, m), 1.32-1.55 (16H, m), 1.73 (2H, m), 2.13 (2H, m), 2.85 (1H, m), 3.02 (2H, t), 3.15 (1H, m), 4.91 (2H, t), 4.61 (1H, m), 6.81 (2H, d), 7.12 (2H, d).

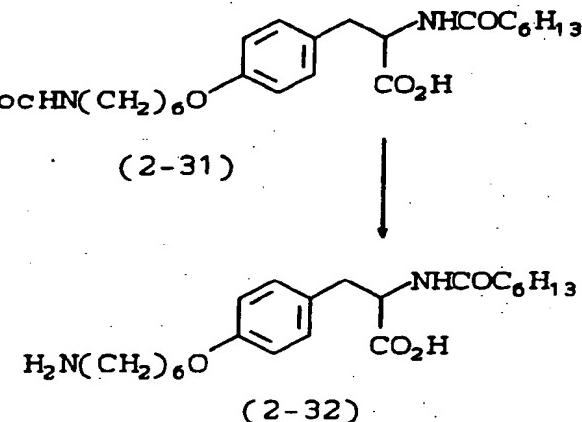
EXAMPLE 31(h)

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2-S-(Heptanoylamino)-3-[4-(6-aminohexyloxy)phenyl]-propionic acid hydrochloride (2-32)

2-31 (0.070 g) was dissolved in 30 mL EtOAc and treated with HCl gas as described for 2-2. Crude reaction product was triturated with 30 mL ether to provide pure 2-32 (52 mg) as a white solid.

¹H NMR (300 MHz, CD₃OD) δ 0.88 (3H, t), 1.22 (6H, m), 1.47 (6H, m), 1.68 (2H, m), 1.78 (2H, m), 2.13 (2H, t), 2.80-2.95 (3H, m), 3.14 (1H, m), 3.30 (1H, m), 3.94 (2H, m), 4.61 (1H, m), 6.80 (2H, d), 7.13 (2H, d).

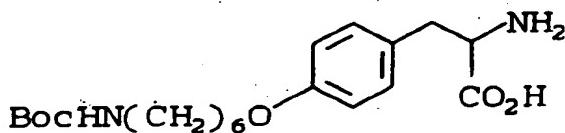
Analysis for C₂₂H₃₈N₂O₄·HCl·0.75 H₂O

Calc.: C = 59.71, H = 8.77, N = 6.33

55 Found: C = 59.76, H = 8.40, N = 6.25.

EXAMPLE 31(i)

5

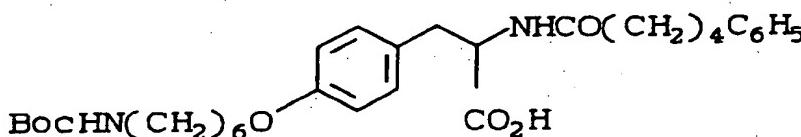


10

(2-1a)



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(2-33)

2-(S)-(5-Phenylpentanoylamino)-3-[4-(6-N-t-butyloxycarbonylaminohexyloxy)phenyl]propionic acid (2-33)

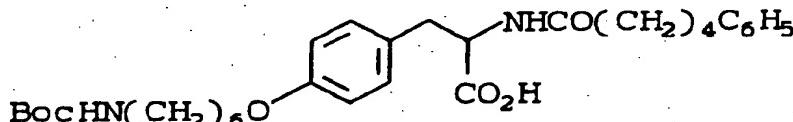
25

2-1a (0.685 g, 1.8 mmole) was acylated with 5-phenylpentanoyl chloride as described for 2-15. Crude product was purified by flash chromatography on silica gel eluting with 96:3:1 CHCl₃/CH₃OH/HOAc to give pure 2-33 (0.49 g) as a clear oil.

¹H NMR (300 MHz, CD₃OD) δ 1.32-1.60 (1H, m), 1.73 (2H, m), 2.18 (2H, m), 2.53 (2H, m), 2.80-2.90 (1H, m), 3.02 (2H, t), 3.04 (1H, m), 4.62 (1H, m), 6.78 (2H, d), 7.08-7.28 (7H, m).

EXAMPLE 31(j)

35

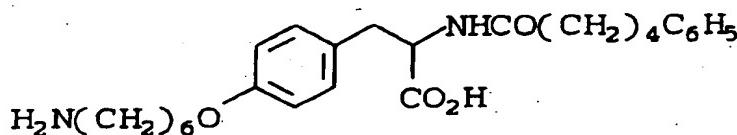


40

(2-33)



45



50

(2-34)

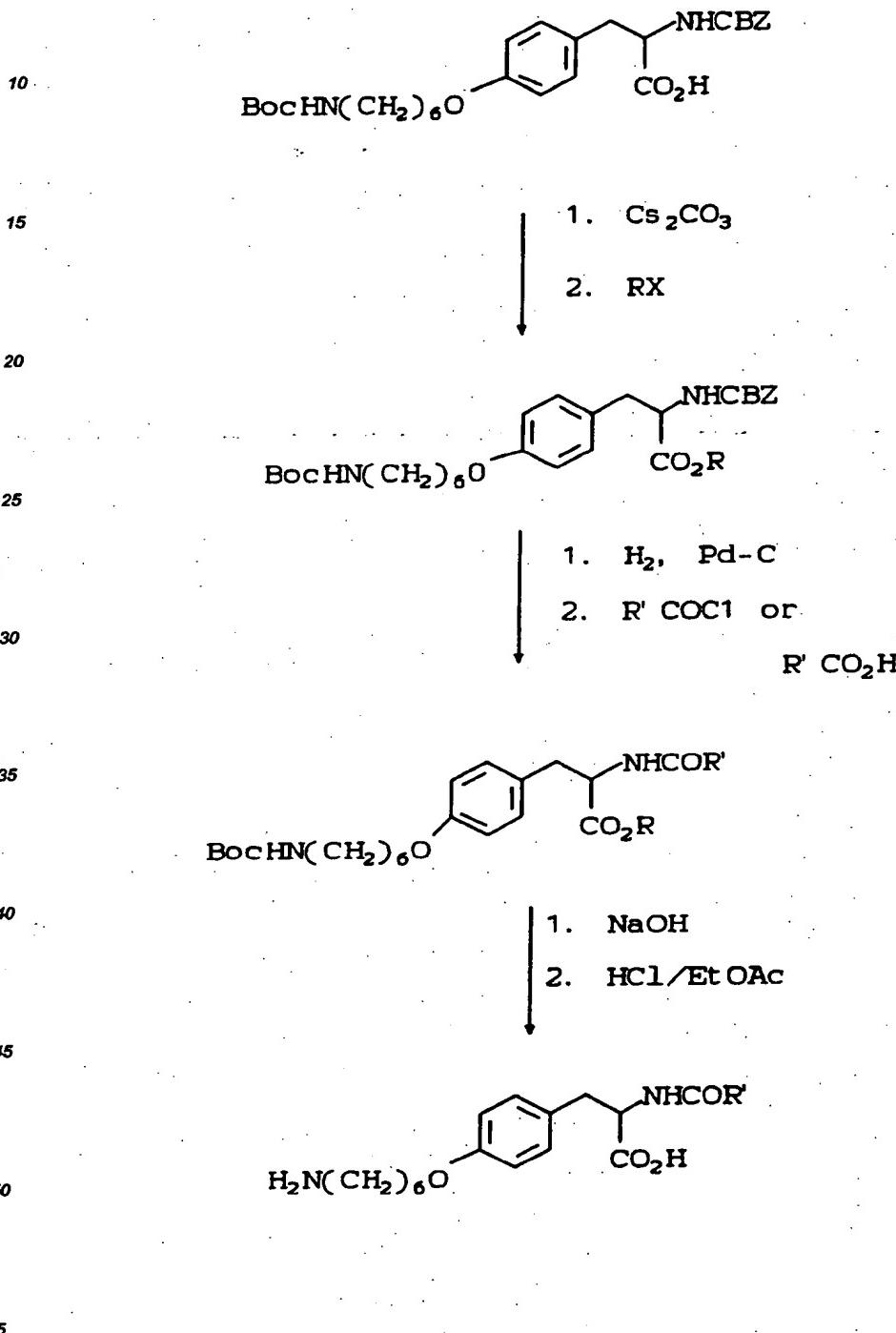
2-S-(5-Phenylpentanoylamino)-3-[4-(6-aminohexyloxy)phenyl]propionic acid hydrochloride (2-34)

2-33 (0.49 g) was dissolved in 30 mL ethyl acetate and treated with HCl gas as described for 2-2. Crude product was triturated with 50 mL ether to give pure 2-34 (0.32 g) as a white solid.

¹H NMR (300 MHz, CD₃OD) δ 1.40-1.58 (8H, m), 1.62-1.70 (2H, m), 1.80 (2H, m), 2.19 (2H, m), 2.55 (2H, m), 2.80-2.95 (3H, m), 3.15 (1H, m), 3.30 (1H, m), 3.90 (2H, t), 4.62 (1H, m), 6.88 (2H, d), 7.08-7.27 (7H, m). Analysis for C₂₆H₃₆N₂O₄·HCl·H₂O

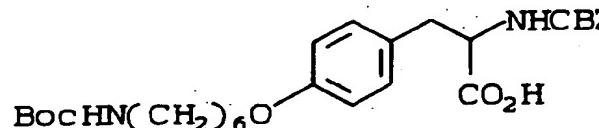
Calc.: C = 64.44, H = 7.88, N = 5.76
 Found: C = 64.53, H = 7.84, N = 5.71.

5

SCHEME 3

EXAMPLE 32

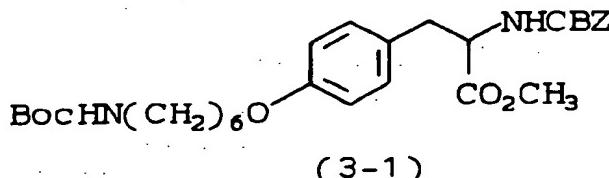
5



10

1. CsCO₃
 2. CH₃I

15



20

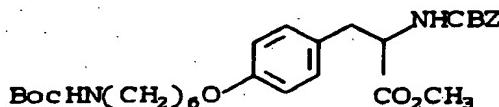
Methyl 2-S-(N-Benzylloxycarbonylamino)-3-[4-(6-N-t-butyloxycarbonylaminohexyl)oxyphenyl]propionate (3-1)

Compound 2-1 (10.0 g, 19.43 mmole) in 75 mL DMF was treated with cesium carbonate (3.16 g, 9.72 mmole) with stirring at room temperature for 2.0 hours. Then, methyl iodide (2.76 g, 19.43 mmole) was added dropwise and the reaction mixture was stirred overnight at ambient temperature. The solvent was removed at high vacuum (30 degrees C) and the residue was taken up in 300 mL EtOAc and washed with 2x40 mL portions of saturated NaHCO₃ solution, brine, and dried (Na₂SO₄). Solvent removal provided 3-1 (8.5 g, 83%) as a clear oil.

¹H NMR (300 MHz, CDCl₃) δ 1.25-1.53 (16H, m), 1.76 (2H, m), 2.96-3.17 (4H, m), 3.71 (3H, s), 3.90 (2H,t), 4.61 (1H, m), 5.10 (2H, m), 5.19 (1H, m), 6.88 (2H, d), 6.98 (sH, d), 7.32 (5H, m).

EXAMPLE 33

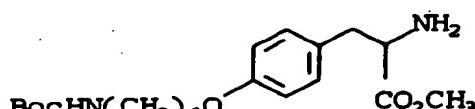
35



40

(3-1)
 H₂ ↓ Pd/C

45



50

(3-2)

Methyl 2-S-Amino-3-[4-(6-N-t-butyloxycarbonylaminohexyloxy)phenyl]propionate (3-2)

Compound 3-1 (8.0 g, 15.1 mmole) was dissolved in 150 mL absolute ethanol and 1.0 g 10% Pd/C was added. This suspension was hydrogenated in a Parr apparatus (50 psi) for 3.5 hours. The catalyst was then

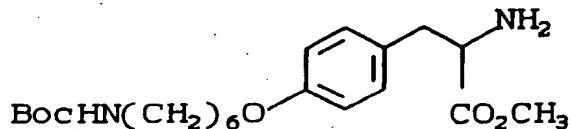
filtered off and the solvent removed on the rotary evaporator to give product 2 (5.56 g) as a clear oil. $R_f = 0.4$ on SiO_2 with 95:5 $\text{CHCl}_3/\text{CH}_3\text{OH}$.

$^1\text{H NMR}$ (300 MHz, CDCl_3) δ 1.30-1.55 (16 H, m), 1.70 (2H, m), 2.80 (1H, m), 3.00-3.17 (3H, m), 3.71 (3H, s), 3.93 (2H, t), 6.82 (2H, d), 7.09 (2H, d).

5

EXAMPLE 34

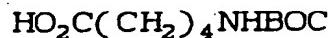
10



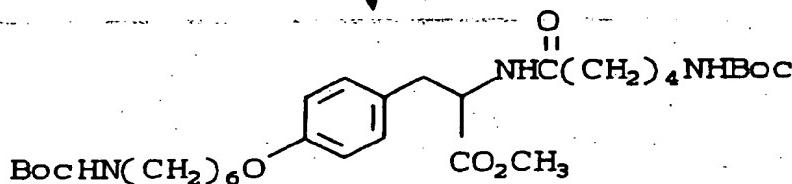
(3-2)

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25



(3-3)

30

Methyl 2-S-[(5-N-t-Butyloxycarbonylamino)pentanoylamino]-3-[4-(6-N-t-butylcarbamoyloxyhexyloxy)phenyl]propionate (3-3)

35

To a solution of 5-(N-t-butylcarbamoyloxy)pentanoic acid (0.293 g, 1.35 mmole) and N-methyl-morpholine (0.187 g, 1.35 mmole) in 10 mL EtOAc at 0-5° C was added i-butylchloroformate (0.184 g, 1.35 mmole) via syringe and the resulting white suspension was stirred for 0.5 hours. Then, 3-2 (0.5 g, 1.27 mmole) dissolved in 10 mL EtOAc was added dropwise and the reaction mixture was stirred at 0° C for 2.0 hours. The reaction mixture was then diluted with 25 mL water/ 40 mL EtOAc and the organic phase was separated, washed with water, 10% KHSO_4 , water, saturated NaHCO_3 , brine and dried (Na_2SO_4). Solvent removal gave an oil that was purified by flash chromatography on silica gel eluting with 2% $\text{CH}_3\text{OH}/\text{CHCl}_3$ ($R_f = 0.35$) to give pure 3-3 (0.68 g, 90%) as a clear oil.

40

$^1\text{H NMR}$ (300 MHz, CDCl_3) δ 1.35-1.55 (26H, m) 1.62 (2H, m), 1.68 (2H, m), 2.20 (2H, t), 3.0-3.16 (6H, m), 3.33 (3H, s), 3.92 (2H, t), 4.83 (1H, m), 6.80 (2H, d), 6.99 (2H, m).

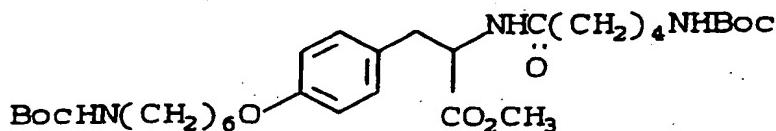
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EXAMPLE 35

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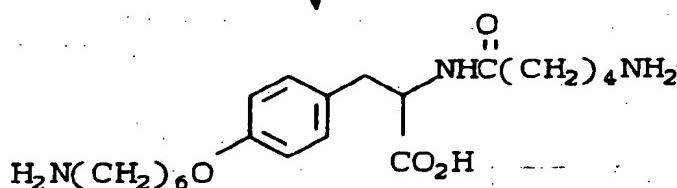
10

1. LiOH

2. HCl, EtOAc

15

20



25

2-S-(5-Aminopentanoyl)amino-3-[4-(6-aminohexyloxy)-phenyl]propionic acid dihydrochloride (3-4)

30 3-3 (0.68 g, 1.14 mmole) was dissolved in 30 mL THF(1)/H₂O(1)/CH₃OH(1), LiOH (0.137 g, 5.73 mmole) was added and the reaction mixture stirred at room temperature overnight. The solvent was then removed and the residue was taken up in 75 mL H₂O and acidified to pH 2-3 with 10% KHSO₄ solution. This was extracted with EtOAc and the combined organic extracts were washed with brine and dried (Na₂SO₄). Solvent removal gave 3-4 (0.65 g).

35 ¹H NMR (300 MHz, CDCl₃) δ 1.40-1.55 (22H, m), 1.60 (2H, m), 1.73 (2H, m), 2.20 (2H, m), 3.10 (4H, m), 3.90 (2H, m), 4.60 (1H, m), 4.72 (1H, m), 4.83 (1H, m), 6.78 (2H, d), 7.05 (2H, d).

40 This acid was dissolved in EtOAc and was treated with HCl gas as described for 2-2. The crude hygroscopic white solid was triturated with a solution of 10 mL EtOAc/50 mL Et₂O to give pure 3-4 as a white solid.

¹H NMR (300 MHz, CD₃OD) δ 1.42-1.85 (14H, m), 2.23 (2H, m), 2.90 (6H, m), 3.14 (1H, dd), 3.30 (1H, m), 3.97 (2H, t), 4.60 (1H, m), 6.82 (2H, d), 7.13 (2H, d).

Analysis for C₂₀H₃₃N₃O₄·2HCl·3H₂O

Calc.: C = 47.43, H = 8.16, N = 8.30

Found: C = 47.87, H = 7.49, N = 7.90

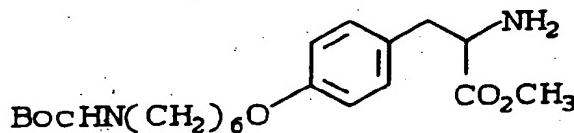
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EXAMPLE 36

5



10

3-2



15



20

3-5

Methyl 2-S-(4-Carbomethoxybutanoyl)amino-3-[4-(N-t-butyloxycarbonylaminohexyloxy)phenyl]propionate (3-5)

25

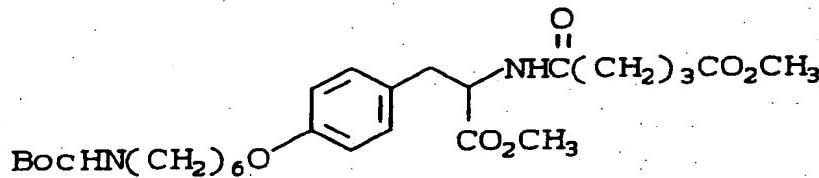
To a solution of 3-2 (0.5 g, 1.27 mmole), 4-carbamethoxybutanoic acid (0.213 g, 1.5 mmole) and 1 drop of triethylamine in 20 mL CH₃CN was added BOP reagent (0.66 g, 1.5 mmole) and the resulting clear solution was stirred overnight at room temperature. The solvent was removed on the rotary evaporator and the residue was taken up in EtOAc and this was washed with H₂O, 10% KHSO₄, H₂O, saturated NaHCO₃, brine and dried (Na₂SO₄). Solvent removal provided a residue that was purified by flash chromatography on silica gel eluting with 1% CH₃OH/CHCl₃ to give pure 3-5 (110 mg) as a clear oil.

30

¹H NMR (300 MHz, CDCl₃), δ 1.35-1.55 (14H, m), 1.75 (3H, m), 1.94 (2H, m), 2.26 (2H, t), 2.35 (2H, t), 2.98-3.16 (4H, m), 3.67 (3H, s), 3.73 (3H, s), 3.91 (2H, t), 4.82 (1H, m), 6.80 (2H, d), 6.95 (2H, d).

EXAMPLE 37

35

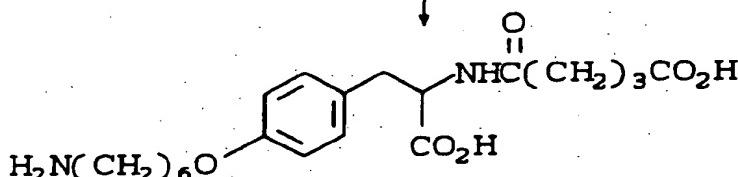


40

3-5



45



3-6

55

2-S-(4-Carboxybutanoylamino)-3-[4-(6-aminohexyloxy)phenyl]propionic acid (3-6)

3-5 (0.11 g, 0.21 mmole) was treated with LiOH (0.025 g, 1.05 mmole) as described for compound 3-4 to give the desired diacid (0.105 g).

¹H NMR (300 MHz, CD₃OD) δ 1.30-1.55 (16H, m), 1.70-1.82 (4H, m), 2.10 (1H, m), 2.85 (1H, m), 3.03 (2H, m), 3.13 (1H, dd), 3.30 (1H, m), 3.92 (2H, m), 4.62 (1H, m), 6.81 (2H, d), 7.12 (2H, d).

This diacid (0.105 g) was dissolved in 30 mL EtOAc and treated with HCl gas as described for compound 2-2. The resulting solid was purified by flash chromatography on silica gel eluting with 90:8:8 ethanol/NH₄OH/H₂O to provide pure 3-6 as a white solid.

¹H NMR (300 MHz, CD₃OD) δ 1.42 (2H, m), 1.50 (2H, m), 1.63 (2H, m), 1.76 (4H, m), 2.17 (4H, m), 2.85 (3H, m), 3.16 (1H, m), 4.0 (2H, t), 4.48 (1H, m), 6.78 (2H, d), 7.12 (2H, d).

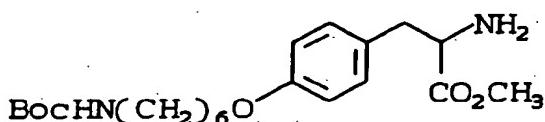
Analysis for C₂₀H₃₀N₂O₆: 1.2 H₂O

Calc.: C=57.73, H=7.85, N=6.73

Found: C=57.66, H=7.21, N=6.83.

EXAMPLE 38

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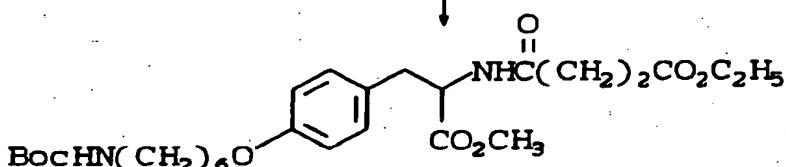


20

3-2



25



3-7

30

Methyl 2-S-(3-Carboethoxypropanoyl)amino-3-[4-(6-N-t-butyloxycarbonylaminohexyloxy)phenyl]propionate
(3-7)

35

3-2 (0.562 g, 1.42 mmole) was dissolved in 15 mL EtOAc and treated with NaHCO₃ (0.36 g, 4.27 mmole) and 3-carboethoxypropanoyl chloride (0.235 g, 1.42 mmole) with stirring overnight. The reaction mixture was diluted with 150 mL EtOAc and the organic phase was washed with H₂O, brine and dried (Na₂SO₄). Solvent removal gave a residue that was purified by flash chromatography on silica gel eluting with 98:2 CHCl₃/CH₃OH to give pure 3-7 (0.5 g).

40

¹H NMR (300 MHz, CDCl₃) δ 1.26 (3H, t), 1.35-1.61 (16H, m), 1.76 (2H, m), 2.48 (2H, m), 2.63 (2H, m), 3.05 (2H, m), 3.11 (2H, m), 3.72 (3H, s), 3.92 (2H, t), 4.13 (2H, q), 4.82 (2H, m), 6.80 (2H, d), 7.00 (2H, d).

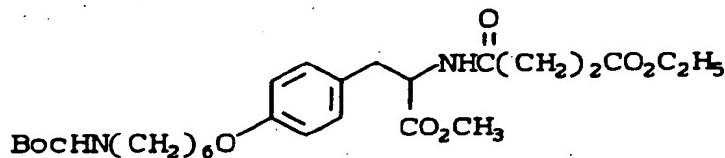
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EXAMPLE 39

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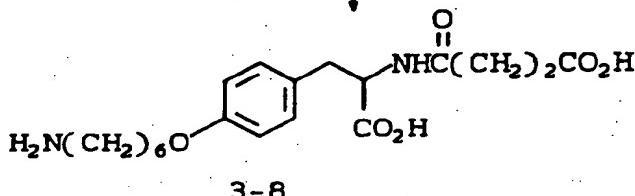


10

3-7



15



20

2-S-(3-Carboxypropanoyl)amino-3-[4-(6-aminohexyloxy)-phenyl]propionic acid hydrochloride (3-8)

3-7 (0.58 g, 1.11 mmole) was treated with LiOH as described for 3-3 to give 2-S-(carboxypropanoyl)amino-3-[4-(6-N-t-butyloxycarbonylaminohexyloxyphenyl]propionic acid (0.44 g) as a foam.

25 ¹H NMR (300 MHz, CD₃OD) δ 1.32-1.58 (16H, m), 1.77 (2H, m), 2.40 (4H, m), 2.89 (1H, m), 3.0-3.16 (3H, m), 3.33 (1H, m), 3.90 (2H, t), 4.42 (1H, m), 6.78 (2H, d), 7.11 (2H, d).

This acid (0.435 g) was treated with HCl gas in EtOAc (30 mL) as described for 2-2 to give a foam that was triturated with EtOAc to give pure 3-8 (0.25 g) as a white solid.

30 ¹H NMR (300 MHz, CD₃OD) δ 1.4-1.6 (4H, m), 1.76 (2H, m), 2.46 (4H, m), 2.92 (3H, m), 3.14 (1H, m), 3.30 (1H, m), 3.96 (2H, m), 4.60 (1H, m), 6.81 (2H, d), 7.14 (2H, d).

Analysis for C₁₉H₂₈N₂O₅·HCl·0.5 H₂O

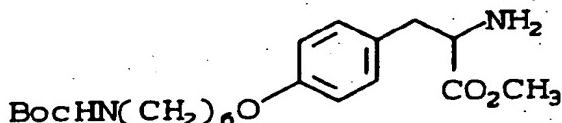
Calc.: C=53.58, H=7.10, N=6.58

Found: C=53.18, H=6.93, N=6.27.

35

EXAMPLE 40

40

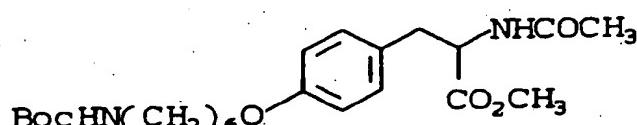


45

3-2



50



3-9

55

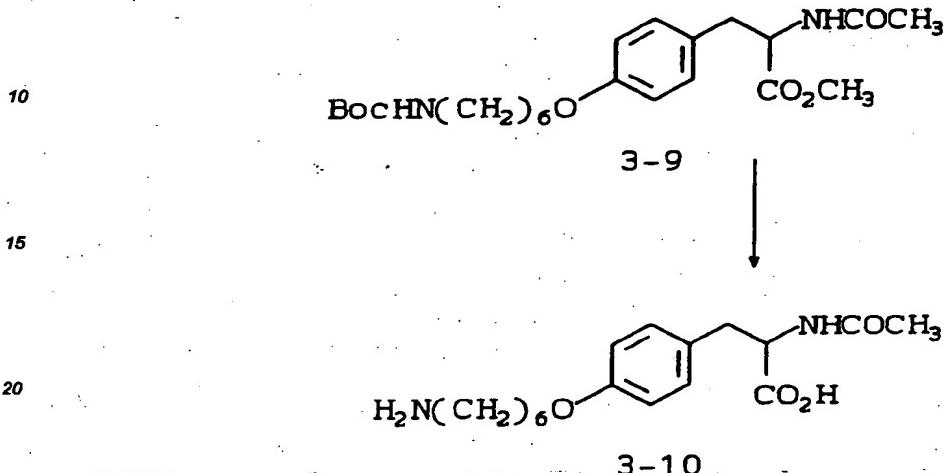
Methyl 2-S-(Acetylamino)-3-[4-(6-N-t-butyloxycarbonylaminohexyloxy)phenyl]propionate (3-9)

3-2 (0.562 g, 1.42 mmole) was treated with acetyl chloride (0.112 g, 4.27 mmole) as described for 3-7 to give a yellow oil. This was purified by flash chromatography on silica gel eluting with 98:2 CHCl₃/CH₃OH to

give pure 3-9 (O₂) as a clear oil.

¹H NMR (300 MHz, CDCl₃) δ 1.30-1.56 (14H, m), 1.78 (2H, m), 2.00 (3H, s), 3.05-3.16 (4H, m), 3.73 (3H, s), 3.92 (2H, t), 4.84 (1H, m), 6.80 (2H, d), 6.98 (2H, d).

5 EXAMPLE 41



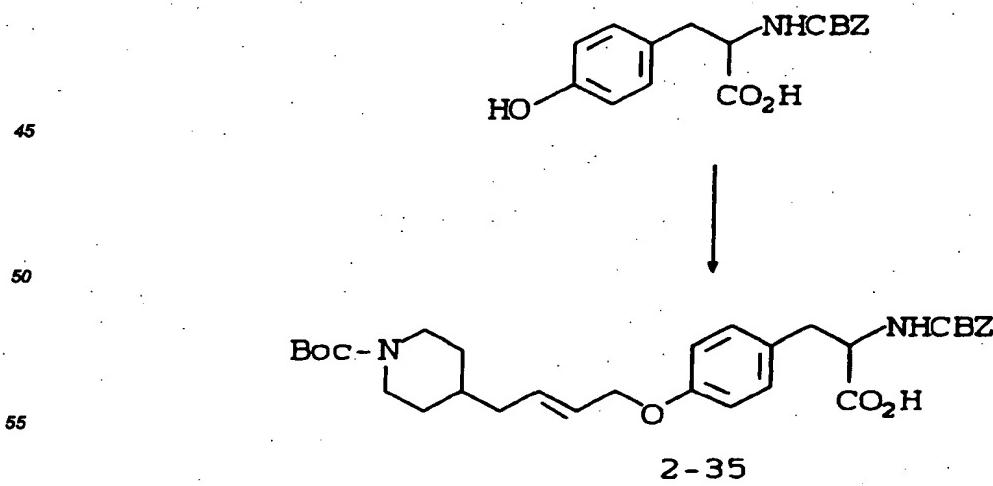
25 2-S-(Acetylamino)-3-[4-(6-aminohexyloxy)phenyl]propionic acid hydrochloride (3-10)

3-9 (0.58 g, 1.33 mmole) was treated with LiOH (0.16 g, 6.64 mmole) as described for 3-3 to give 2-S(ace-
tylaminio)-3-[4-(6-N-t-butyloxycarbonylaminoxyloxy)phenyl]propionic acid (0.485 g) as a white solid.
30 ^1H NMR (300 MHz, CD₃OD) δ 1.35–1.53 (16H, m), 1.75 (2H, m), 1.90 (3H, s), 2.86 (1H, m) 3.00–3.15 (3H, m),
3.30 (1H, m), 3.93 (2H, t), 4.59 (1H, m), 6.82 (2H, d), 7.12 (2H, d).

This compound (0.485 g) was dissolved in 30 mL EtOAc and treated with HCl gas as described for 2-2 to give a residue that was triturated with EtOAc to provide pure 3-10 (0.4 g) as a white solid.

35. Analysis for $C_{17}H_{26}N_2O_4 \cdot HCl \cdot H_2O$
 Calc.: C=54.17, H=7.76, N=7.43
 Found: C=54.30, H=7.71, N=7.09.

EXAMPLE 42



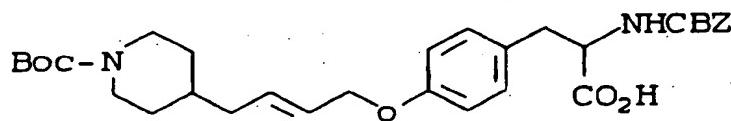
2-S-(Benzylxycarbonylamino)-3-[4-(4-N-t-butyloxycarbonylpiperidin-4-yl)-but-2-enyloxyphenyl]propionic acid (2-35)

N-CBZ-L-tyrosine (0.48 g, 0.0014 mmole) was alkylated with (4-N-t-butyloxycarbonylpiperidin-4-yl)-but-2-enyl bromide (0.424 g, 1.35 mmole) as described for 2-1. Crude product was purified by flash chromatography on silica gel eluting with 97:3:1 CHCl₃/CH₃OH/HOAc to give pure 2-35 as an oil.
¹H NMR (300 MHz, CDCl₃) δ 1.00-1.21 (4H, m), 1.40-1.55 (14H, m), 2.00-2.15 (2H, m), 2.61-2.75 (2H, m), 4.02-4.14 (3H, m), 4.57 (2H, m), 4.63 (1H, m), 5.15 (2H, m), 5.32 (1H, m), 5.58 (1H, m), 5.62-5.70 (2H, m), 6.72 (2H, t), 7.00 (2H, d).

10

EXAMPLE 43

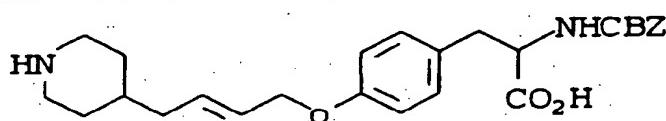
15



2-35

20

25



2-36

30

2-S-(N-Benzylxycarbonylamino)-3-[4-(4-piperidin-4-yl)-but-2-enyloxyphenyl]propionic acid (2-36)

2-35 (0.5 g) was dissolved in 25 mL EtOAc and treated with HCl gas as described for 2-15 to provide a residue that was titrated with ether to give 2-36. A small sample was purified by HPLC to give 2-36 as the trifluoroacetate salt.

¹H NMR (300 MHz, D₂O) 7.2 (2H, m), 7.1 (4H, m), 6.7 (2H, d), 5.5 (2H, m), 5.1 (1H, d), 4.8 (1H, d), 4.2 (3H, bs), 3.2 (1H, d), 2.8 (3H, m), 2.25 (2H, dt), 1.8 (2H, m), 1.4 (3H, m), 1.2 (1H, m), 0.9 (2H, m).

Analysis for C₂₆H₃₂N₂O₆

Calc.: C=57.87, H=5.68, N=4.75

40 Found: C=57.98, H=5.79, N=4.61

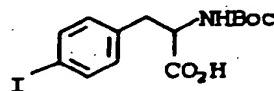
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SCHEME 4

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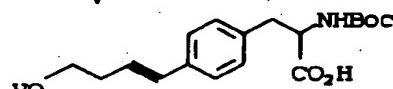


4-1

10

$\text{HC} \equiv \text{CCH}_2\text{CH}_2\text{OH}$
 $[\text{Pd}(\text{P}(\text{C}_6\text{H}_5)_3)_2\text{Cl}_2]$
 CuI
 $\text{HN}(\text{Et})_2$

15

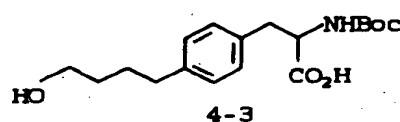


4-2

20

H_2 , 10% Pd/C
 $\text{EtOH}/\text{H}_2\text{O}$

25

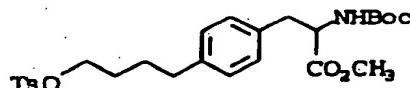


4-3

30

1. CH_2N_2
2. p-TsCl ,
pyridine

35

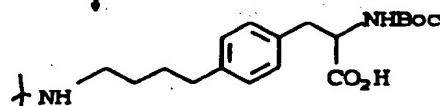


4-4

40

1. t-butylamine
2. LiOH

45



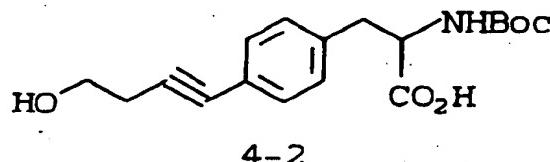
4-5

50 2-S-(N-t-Butyloxycarbonylamino)-3-[4-(4-hydroxybut-1-ynyl)phenyl]propionic acid (4-2)

N-BOC-4-iodo-L-phenylalanine (4-1) (1.0 g, 2.55 mmole) was dissolved in diethylamine under N_2 and treated with 3-butyne-1-ol (0.23 mL, 3.06 mmole), $[\text{Pd}(\text{P}(\text{C}_6\text{H}_5)_3)_2\text{Cl}_2$ (0.089 g, 0.127 mmole) and CuI (0.012 g, 0.064 mmole). After 3 hours the solvent was evaporated, the residue dissolved in water (pH = 11) and extracted with ethyl acetate. The water layer was then acidified to pH 3, extracted with ethyl acetate. This organic extract was dried and evaporated to give 0.8 g crude 4-2. R_f = 0.47 in 97/3/1CHCl₃/CH₃OH/HOAc, ninhydrin stain. ¹H NMR (300 MHz, CDCl₃) δ 7.35 (2H, d), 7.1 (2H, d), 6.4 (1H, broad) 5.0 (1H, d), 4.6 (1H, m), 3.8 (2H, t), 3.1 (2H, m), 2.65 (2H, t), 1.4 (9H, s).

EXAMPLE 47

5

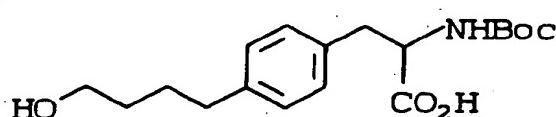


10

 $\downarrow \text{H}_2, 10\% \text{ Pd/C}$ $\text{Et OH/H}_2\text{O}$

15

20



25

2-S-(N-t-Butyloxycarbonylamino)-3-[4-(4-hydroxybutyl)phenyl]propionic acid (4-3)

30 4-2 (0.40 g, 1.2 mmole) was dissolved in an ethanol/water solution (25 mL) and was treated with 10% Pd/C (0.1 g) and H_2 on a Parr apparatus. After 2 hours the solution was filtered and evaporated. Column chromatography on silica gel (94:5:1 $\text{CHCl}_3/\text{CH}_3\text{OH}/\text{HOAc}$) yielded 0.321 g (80%) of 4-3. $R_f = 0.57$ in 97:3:1 $\text{CHCl}_3/\text{CH}_3\text{OH}/\text{HOAc}$ ninhydrin stain.

35 $^1\text{H NMR}$ (300 MHz, CDCl_3) δ 7.1 (s, 4H), 4.95 (1H, m), 4.9 (1H, broad), 4.55 (1H, m), 3.65 (2H, t), 3.1 (2H, m), 1.6 (4H, m), 1.4 (9H, s).

40

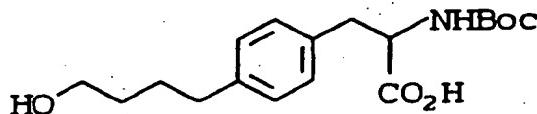
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EXAMPLE 48

5



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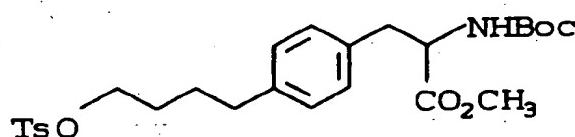
4-3

15

↓

1. CH_2N_2
2. p-TsCl,
pyridine

20



25

4-4

Methyl 2-S-(N-t-Butyloxycarbonylamino)-3-[4-(4-tosyloxybutyl)phenyl]propionate (4-4)

30 4-3 (0.285 g, 0.85 mmole) was dissolved in CH_2Cl_2 (10 mL) cooled to 0°C, and treated with CH_2N_2 solution. After 10 minutes the reaction was quenched with MgSO_4 , filtered and evaporated to provide ester used in the next reaction. $R_f=0.5$ in 92:8:1 $\text{CHCl}_3/\text{CH}_3\text{OH}/\text{HOAc}$, ninhydrin stain.
 $^1\text{H NMR}$ (300 MHz, CDCl_3) δ 7.05 (d, $J=7.8$ Hz, 2H), 7.0 (d, $J=7.8$ Hz, 2H), 5.0 (1H, m), 4.55 (1H, m), 3.69 (3H, s), 3.6 (2H, $J=6.2$ Hz, t), 3.0 (2H, m), 2.6 (2H, $J=7.5$ Hz, t), 1.7 (4H, m), 1.4 (9H, s).

35 This ester was dissolved in 10 mL CH_2Cl_2 and added at -78° C to a solution prepared from treating p-toluenesulfonyl chloride (0.14 g, 0.67 mmole) in CH_2Cl_2 at -78° C with pyridine (0.1 ml, 1.35 mmole) for 10 minutes. The reaction was allowed to warm to room temperature over 1.0 hour and then water was added. The organic layer was separated, dried, and evaporated. Column chromatography 97:3:1 on silica gel eluting with $\text{CHCl}_3/\text{CH}_3\text{OH}/\text{HOAc}$ gave 4-4 (0.27 g, 70%). $R_f=0.85$ 97:3:1 $\text{CHCl}_3/\text{CH}_3\text{OH}/\text{HOAc}$.

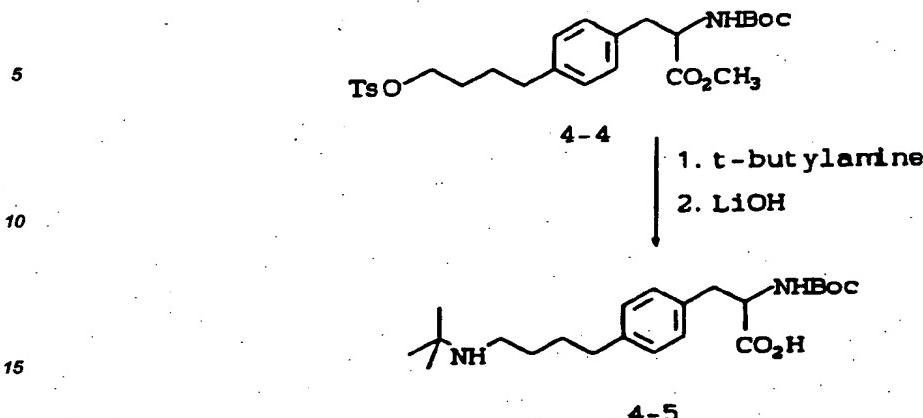
40 $^1\text{H NMR}$ (300 MHz, CDCl_3) δ 7.88 (2H, $J=7.2$ Hz, d), 7.74 (2H, $J=7.2$ Hz, d), 7.38 (2H, $J=\text{Hz}$, d), 7.30 (2H, $J=8$ Hz, d), 5.0 (1H, m), 4.5 (1H, m), 4.0 (2H, $J=5.3$ Hz, t), 3.67 (3H, s), 3.0 (2H, m), 2.5 (2H, t), 2.0 (3H, s), 1.6 (4H, m), 1.4 (9H, s).

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EXAMPLE 49



2-S-(N-t-Butyloxycarbonylamino)-3-[4-(4-t-butylaminobutyl)phenyl]propionic acid (4-5)

4-4 (0.26 g, 0.48 mmoles) was dissolved in t-butylamine (5 mL) and this solution was refluxed for 2 days. The reaction was filtered and the excess t-butylamine removed at high vacuum (30°C). The residue was purified by flash chromatography on silica gel eluting with 98:2 CHCl₃ (saturated with NH₃)/CH₃OH to give methyl 2-S-(N-t-butylloxycarbonylamino)-3-f[4-(4-t-butylaminobutyl)phenyl]propionate (0.11 g, 52%) as an oil.

²⁵ ¹H NMR (300 MHz, CDCl₃) δ 7.05 (2H, d), 7.0 (2H, d), 4.95 (1H, d), 4.55 (1H, m), 3.7 (3H, s), 3.0 (2H, m), 2.55 (2H, d).

This ester (0.10 g, 2.7 mmole) was dissolved in 1:1:1 THF/CH₃OH/H₂O (10 mL) and LiOH·H₂O (0.033 g, 1.38 mmole) was added at room temperature. After stirring for 2 hours the solvent was removed and the residue chromatographed on silica gel eluting with 9:1:1 C₂H₅OH/H₂O/NH₄OH to give pure 4-5.

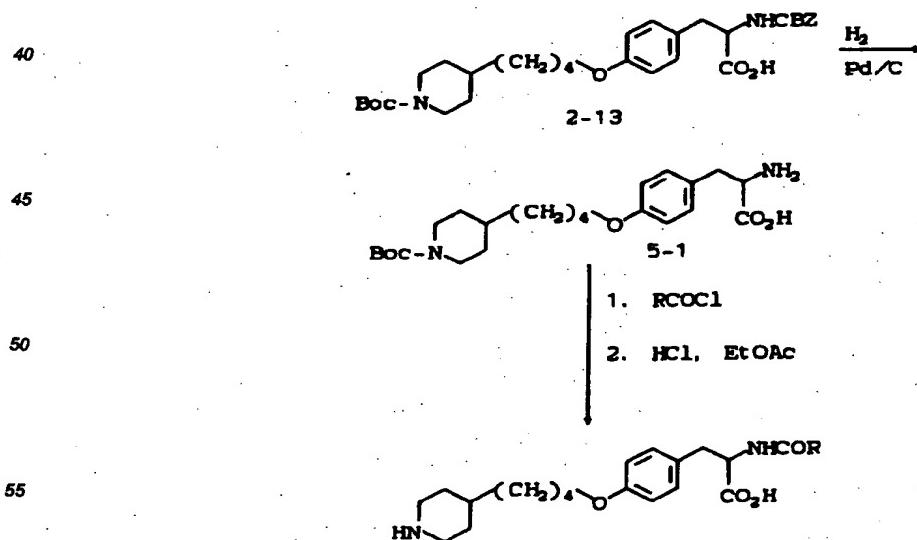
³⁰ ¹H NMR (300 MHz, D₂O) δ 7.35 (4H, s), 4.25 (1H, dd), 3.2 (1H, m), 3.1 (2H, t), 2.9 (1H, m), 2.8 (2H, t), 1.8 (4H, m), 1.4 (18H, s).

Analysis for $C_{22}H_{36}N_2O_4 \cdot 1.0 CF_3CO_2H$

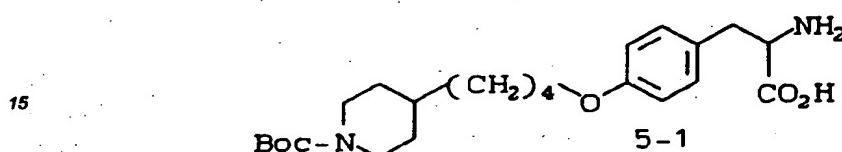
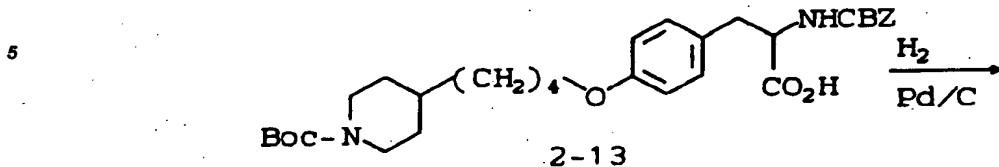
Calc.: C=56.90, H=7.36, N=5.53

Found: C=56.73, H=7.51, N=5.58.

SCHEME 5



EXAMPLE 50

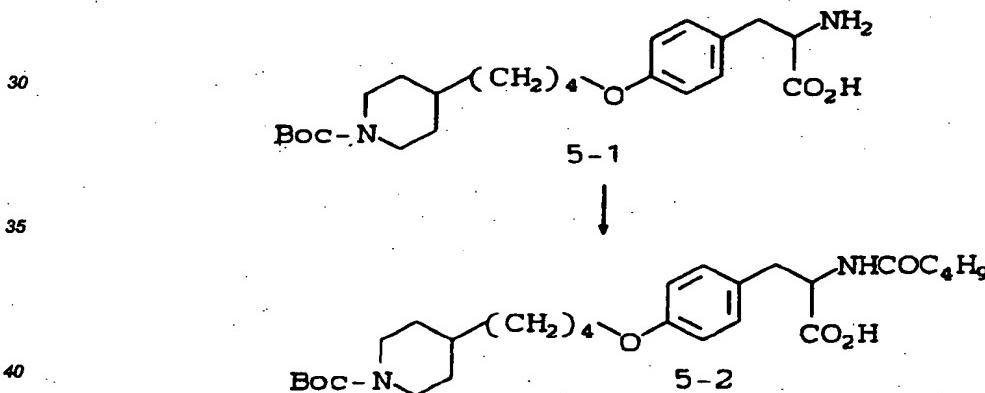


2-S-Amino-3-[4-(4-N-t-butyloxycarbonylpiperidin-4-yl)buryloxyphenyl]propionic acid (5-1)

2-13 (2.0 g) was dissolved in 100 mL EtOH, and 0.2 g 10% Pd/C was charged. This suspension was hydrogenated at balloon pressure overnight. Solvent removal provided 5-1 (1.36 g) as a white solid.

1H NMR (300 MHz, CD₃OD); δ 0.97–1.12 (2H, m), 1.20–1.54 (14H, m), 1.72 (4H, m), 2.71 (2H, m), 2.90–3.00 (1H, m), 3.22 (1H, dd), 3.30 (1H, m), 3.71 (1H, m), 3.95–4.10 (4H, m), 6.88 (2H, d), 7.21 (2H, d).

EXAMPLE 51



2-S-(Pentanoylamino)-3-[4-(4-N-t-butyloxycarbonylpiperidin-4-yl)butyloxyphenyl]propionic acid (5-2)

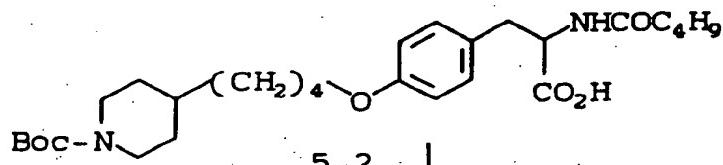
45 5-1 (1.05 g, 2.5 mmole) was added to a cold solution of 1 N NaOH (2.5 mL) in 20 mL H₂O and stirred at
0-10 degrees C for 5 minutes to give a clear solution. Then, pentanoyl chloride (0.332 g, 2.75 mmole) was added
dropwise followed by NaHCO₃ (0.231 g, 2.75 mmole) and the resulting mixture was stirred vigorously at 0-10°
C for 1 hour. The reaction mixture was diluted with H₂O (75 mL), acidified to pH 2-3 with 10% KHSO₄ and ext-
tracted with EtOAc. This extract was filtered, washed with brine, dried (Na₂SO₄) and the solvent removed to
give an oil. This was purified by flash chromatography on silica gel eluting with 97:3:1 CHCl₃/CH₃OH/HOAc to
give pure 5-2 (0.44 g) as a clear oil.

50

¹H NMR (300 MHz, CD₃OD) δ 0.90 (3H, t), 1.20–1.62 (16H, m), 1.72 (2H, m), 2.14 (2H, m), 2.30 (8H, m), 2.65–2.90 (4H, m), 3.30 (1H, m), 3.93 (2H, m), 4.61 (1H, m), 6.81 (2H, d), 7.12 (2H, d).

EXAMPLE 52

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2-S-(Pentanoylamino)-3-[4-(4-piperidin-4-ylbutyloxy)-phenyl]propionic acid hydrochloride (5-3)

5-2 (0.449 g), was dissolved in 30 mL EtOAc and treated with HCl gas at -10° C as described for 2-2. The resulting solid was triturated with 40 mL Et₂O to give pure 5-3 (0.36 g) as a white solid.

¹H NMR (300 MHz, CD₃OD) δ 0.85 (3H, t), 1.19 (2H, m), 1.30-1.65 (9H, m), 1.73 (2H, m), 1.95 (2H, m), 2.15 (2H, m), 2.80-3.02 (3H, m), 3.14 (1H, dd), 3.30-3.40 (3H, m), 3.95 (2H, t), 4.61 (1H, m), 6.82 (2H, d), 7.13 (2H, d).

Analysis for C₂₃H₃₈N₂O₄·HCl·0.75 H₂O

Calc.: C = 60.77, H = 8.54, N = 6.16
Found: C = 60.97, H = 8.39, N = 6.06.

EXAMPLE 53

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2-S-(Hexanoylamino)-3-[4-(4-N-t-butyloxycarbonylpiperidin-4-yl)butyloxyphenyl]propionic acid (5-4)

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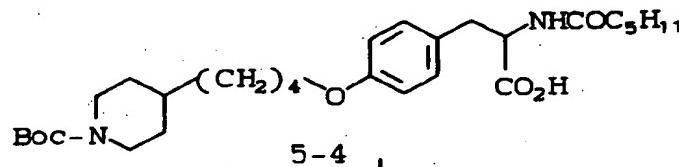
5-1 (0.41 g) was treated with hexanoyl chloride (0.21 mL, 1.50 mmole) as described for 5-2. Crude product was purified by flash chromatography on silica gel eluting with 97:3:1 CHCl₃/CH₃OH/HOAc to give pure 5-4 (0.20 g).

¹H NMR (300 MHz, CD₃OD) δ 0.85 (3H, t), 0.97-1.35 (8H, m), 1.37-1.53 (12H, m), 1.60-1.80 (4H, m), 2.13 (2H, t), 2.80 (2H, m), 2.85 (1H, m), 3.12 (1H, dd) 3.90 (2H, t), 4.04 (2H, d), 4.62 (1H, m), 6.80 (2H, d), 7.12 (2H, d).

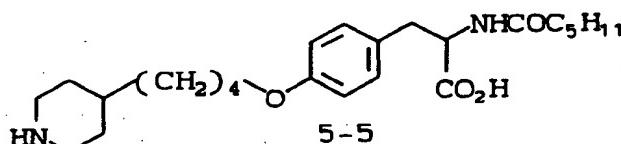
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EXAMPLE 54

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2-S-(Hexanoylamino)-3-[4-(4-piperidin-4-ylbutyloxy)phenyl]propionic acid (5-5)

20 5-4 (0.199 g) was dissolved in 25 mL EtOAc and treated with HCl gas as described for compound 2-2 to provide pure 5-5 (48 mg).

¹H NMR (300 MHz, CD₃OD) δ 0.84 (3H, t), 1.08-1.20 (4H, m), 1.35 (4H, m), 1.52 (4H, m), 1.77 (2H, m), 1.92 (2H, d), 2.16 (2H, t), 2.80-3.2 (3H, m), 3.15 (1H, dd), 3.40-3.52 (2H, m), 3.92 (2H, t), 4.61 (1H, m), 6.81 (2H, d), 7.13 (2H, d).

25 Analysis for C₂₆H₃₉N₂O₆F₃·0.55 H₂O·0.30 TFA

Calc.: C = 55.39, H = 7.06, N = 4.86

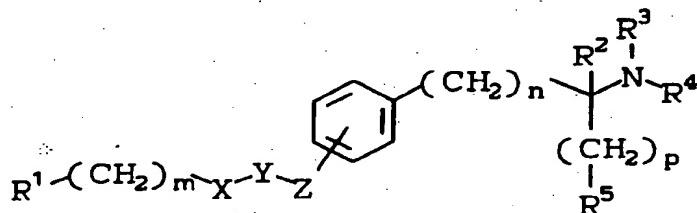
Found: C = 55.38, H = 7.03, N = 4.85.

30 Sample alternative protecting groups that can be used in the preparation of the present invention include benzyl ester, cyclohexyl ester, 4-nitrobenzyl ester, t-butyl ester, 4-pyridylmethyl ester, benzyloxycarbonyl, isonicotinyloxycarbonyl, O-chlorobenzyloxycarbonyl, p-nitrobenzyloxycarbonyl, p-methoxybenzyloxycarbonyl, t-butoxycarbonyl, t-amyoxy carbonyl, isobornyloxycarbonyl, adamantlyloxycarbonyl, 2-(4-biphenyl)-2-propyloxycarbonyl and 9-fluorenylmethoxycarbonyl.

35 In addition to those compounds specifically exemplified above, additional compounds of the present invention are set forth in tabular form below. These compounds are synthesized by use of the synthetic routes and methods described in the above Schemes and Examples and variations thereof well known to those of ordinary skill in the art, and not requiring undue experimentation. All variables listed in the Tables below are with reference to the following generic structure:

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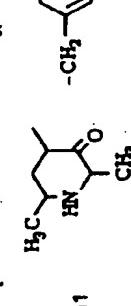
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Example	R ¹	R ²	R ³	R ⁴	R ⁵	X	Y	Z	m	n	P	
55		H	H	-CH ₂ C ₆ H ₅	CO ₂ H	CH ₂	0	0	3	1	1	
56		H	CH ₃	COCH ₃	CO ₂ H	CH ₃	0	-	3	1	1	
57		CH ₃ OCH ₃	CH ₂ C ₆ H ₅	COC ₂ H ₅	CO ₂ H ₅	CH ₃	CH ₂	CH ₂	4	2	1	
58		(CH ₃) ₂ C ₆ H ₅		COCH ₂ CH(CH ₃) ₂	COCH ₃	CH ₃	CH ₂	-	5	3	1	
59		H	(CH ₃) ₂ OCH ₂ CH ₃	(CH ₃) ₂ C ₆ H ₅	C-OH	S	CH ₂	0	CH ₂	2	2	
60		CH ₃ NHC=		H	CO(CH ₃) ₂ OCH ₃		CH ₂	CH ₂	-	3	1	1

55

Example	R ¹	R ²	R ³	R ⁴	R ⁵	X	Y	Z	m	n	p
5		-CH ₂ - 	C ₆ H ₅	COOC(CH ₃) ₂ C ₆ H ₅	CO ₂ CH(CH ₃) ₂	CH ₂	0	-	2	3	1
10					P(OH) ₂						
15					O	CHOH	0	-	3	1	1
20											
25						C	0	-	0	6	2
30						S		-	2	0	10
35											
40											
45											
50											
55											
60											
65											
70											
75											
80											
85											
90											
95											
100											

Example	R ¹	R ²	R ³	R ⁴	R ⁵	X	Y	Z	m	n	P
67	NH C ₂ H ₅	-CH ₂ - cyclopentyl	(CH ₂) ₂ SCH ₂ CH ₃	O COCH ₂ C ₆ H ₅	O -P-OH	CH ₂	C=S	CH ₂	4	2	1
68	CH ₃ CH ₂	CH ₃ CH ₂	(CH ₂) ₄ - C≡N	H ₂ C- furan-2-yl	O -P-(OH) ₂	C=O	O	-	3	3	0
69	CH ₃ CON-	CH ₃ SC ₆ H ₅	(CH ₂) ₃ CO ₂ CH ₃	COC ₃ H ₇	-C=O-C-O-CH ₃ O O	C=S	NHC ₆ H ₅	-	4	1	3
70	C ₆ H ₅ CH ₂ NHC-	NH	CH ₃ CH ₂ SO ₂ CH ₃	(CH ₂) ₂ CO ₂ H	-C=O- O	CH ₂	C=S	CH ₂	3	4	1
71	CH ₃	CH ₃ CH ₂ NHC ₆ H ₅	(CH ₂) ₃ NHC(CH ₂) ₂ OC ₆ H ₅	COOC ₁₀ H ₂₁	phenyl	CH ₂	SO ₂	-	2	2	2

	Example	R ¹	R ²	R ³	R ⁴	R ⁵	X	Y	Z	m	n	p
5	72	CH ₃ -C ₆ H ₃ -CH ₃	CH ₃	Cyclopentyl-N-CH ₃	H	CO ₂ H	CH ₃	NCOCH ₃	-	1	1	1
10	73	C ₂ H ₅	C ₂ H ₅	4-Methyl-2-pyridyl	(CH ₃) ₂ CO ₂ H	O	P(OH) ₂	O	C=O	0	3	2
15	74	C ₂ H ₅ NH-C ₆ H ₅	C ₃ H ₇	2-(CH ₃) ₂ SO ₂ CH ₃	COOC ₂ H ₅	CH ₃	SO ₂	CH ₃	1	0	4	
20	75	C ₄ H ₉	C ₃ H ₇	S=C(CH ₃ CH ₃) ₂ C ₆ H ₅	C=O-C(=O)C ₄ H ₉	CH ₂	CH ₂	CH ₂	0	3	1	3
25	76	CH ₃ C ₆ H ₅	C ₁₀ H ₂₁	F ₃ C-C(=O)C ₆ H ₄ -CH ₃	CH ₃	CONHCH ₂ CO ₂ H	CH=CH	CH ₂	-	2	2	2
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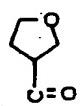
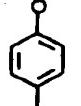
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Example	R ¹	R ²	R ³	R ⁴	R ⁵	X	Y	Z	m	n	p
77		(CH ₂) ₂ C ₆ H ₅	(CH ₂) ₂ -SO ₂ -C ₆ H ₅	CH ₂ (CH ₃) ₂ CO ₂ CH ₃	-COOC ₆ H ₅	CH ₂	-C-	C-	-	1	2
78		(CH ₂) ₂ C ₆ H ₅	CH ₂ CH ₂ F	-C-(CH ₂) ₂ OCH ₃		-C=C-	CH ₂	0	4	2	1
79		(CH ₂) ₃ -NHCOOH	CH ₃		-CO ₂ CH ₂ C ₆ H ₅		CH ₂	-	3	2	0
80	C ₆ H ₅ (CH ₃) ₂ NH—	(CH ₂) ₂ SC ₆ H ₅	C ₂ H ₅		S	C-O-C ₂ H ₅	CH ₂	CH ₂	-	0	2
81	CH ₃ CH ₂ NH— SOC ₆ H ₅		(CH ₂) ₂ CH ₂ NO ₂	CH ₃		C-O-CH ₂ C ₆ H ₅	CH ₂	CH ₂	-	1	1

The test procedures employed to measure the anti-platelet aggregation activity of the compounds of the present invention are described below.

EXAMPLE 82

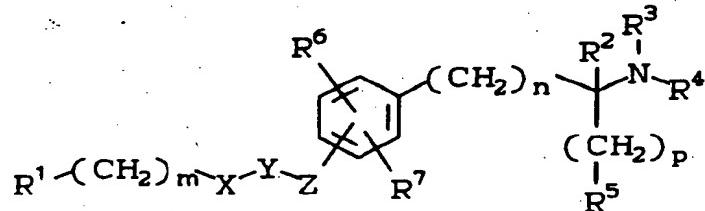
5 Blood was drawn into 0.1 volumes of acid-citrate-dextrose (85 mM sodium citrate, 64 mM citric acid, 110 mM dextrose) by venipuncture from normal human volunteers. Platelet-rich plasma was prepared by centrifugation at 400 x g for 12 minutes. PGE1 (5 mg/ml) was added and platelets were collected by centrifugation at 800 x g for 12 minutes. The platelet pellet was resuspended into human platelet buffer (140 mM NaCl, 7.9 mM KCl, 3.3 mM Na₂HPO₄, 6 mM HEPES, 2% bovine serum albumin, 0.1 % dextrose, pH 7.2) and filtered over Sepharose 2B that was previously equilibrated in human platelet buffer. Platelets were counted and adjusted to 2 x 10⁸/ml with human platelet buffer. Human fibrinogen (10-100 mg/ml and CaCl₂ (1 mM) were added and aggregation was initiated by the addition of 10 mM ADP. Aggregation was monitored by the initial rate of increase of light transmittance.

10 While the invention has been described and illustrated in reference to certain preferred embodiments thereof, those skilled in the art will appreciate that various changes, modifications and substitutions can be made therein without departing from the spirit and scope of the invention. For example, effective dosages other than the preferred doses as set forth hereinabove may be applicable as a consequence of variations in the responsiveness of the mammal being treated for severity of clotting disorders or emboli, or for other indications 15 for the compounds of the invention indicated above. Likewise, the specific pharmacological responses observed may vary according to and depending upon the particular active compound selected or whether there are present pharmaceutical carriers, as well as the type of formulation and mode of administration employed, and such expected variations or differences in the results are contemplated in accordance with the objects and practices of the present invention. It is intended, therefore, that the invention be limited only by the scope of the 20 claims which follow and that such claims be interpreted as broadly as is reasonable.

25

Claims

30 1. A compound of the formula



35

40 and the pharmaceutically acceptable salts thereof, wherein

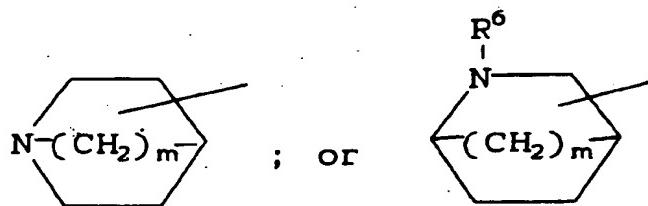
R1 is

a four to eight member heterocyclic ring containing 1, 2, 3 or 4 hetero atoms wherein said heteroatoms are N, O or S and wherein said heterocyclic ring is optionally substituted at any atom by H, R⁶ or R⁷;

45



50



NR⁶R⁷ where R⁶ and R⁷ are independently hydrogen,

C₁₋₁₀ alkoxy carbonyl or unsubstituted or substituted C₁₋₁₀ alkyl and cycloalkyl wherein said substituents are

- 5 C₁₋₁₀ alkoxy,
- C₁₋₁₀ alkoxyalkyl,
- C₁₋₁₀ alkoxyalkyloxy,
- C₁₋₁₀ alkoxy carbonyl,
- 10 C₁₋₁₀ alkyl carbonyl,
- C₀₋₆ alkylaminocarbonyl,
- C₁₋₁₀ aralkyl carbonyl,
- C₁₋₁₀ alkylthiocarbonyl,
- C₄₋₁₀ aralkylthiocarbonyl,
- 15 thiocarbonyl,
- C₁₋₁₀ alkoxythiocarbonyl,
- aryl,

5 to 6 membered saturated heterocyclic rings of 1, 2, 3 or 4 hetero atoms wherein said hetero atoms are taken from the group consisting of N, O and S,

- 20 C₁₋₄ alkanoylamino,
- C₁₋₆ alkoxy carbonyl-C₀₋₆ alkylamino,
- C₁₋₁₀ alkylsulfonylamino,
- C₄₋₁₀ aralkylsulfonylamino,
- 25 C₄₋₁₀ aralkyl,
- C₁₋₁₀ alkaryl,
- C₁₋₁₀ alkylthio,
- C₄₋₁₀ aralkylthio,
- C₁₋₁₀ alkylsulfinyl,
- 30 C₄₋₁₀ aralkylsulfinyl,
- C₁₋₁₀ alkylsulfonyl,
- C₄₋₁₀ aralkylsulfonyl,
- aminosulfonyl,
- C₁₋₁₀ alkylaminosulfonyl,
- 35 C₄₋₁₀ aralkylsulfonylamino,
- oxo,
- thio,

unsubstituted or mono- or
di-substituted 1-ethenyl, 2-ethenyl or 3-propenyl wherein said substituents are selected from the
40 group consisting of hydrogen, C₁₋₁₀ alkyl and C₇₋₁₀

- aralkyl,
- carboxy,
- hydroxy,
- amino,
- 45 C₁₋₆ alkylamino,
- C₁₋₆ dialkylamino,
- halogen, where halogen is defined as Cl, F, Br, or I,
- nitro, or
- cyano,

50 and further wherein said N can additionally be substituted to form a quaternary ammonium ion wherein
said substituent is as previously defined for R⁶ and R⁷;
R² and R³ are independently
hydrogen,

55 aryl or
unsubstituted or substituted C₀₋₁₀ alkyl or cycloalkyl wherein said substituent is
C₁₋₁₀ alkoxyalkyl;

aryl,

a 4-membered heterocyclic ring containing 1, 2, 3 or 4 hetero atoms, wherein said hetero atoms are taken from the group consisting of N, O and S,

5 C₄₋₁₀ aralkyl,
 C₁₋₁₀ alkaryl,
 carboxy,
 C₁₋₁₀ alkylcarbonyl,
 C₁₋₁₀ alkylthiocarbonyl,
 C₄₋₁₀ aralkylcarbonyl,
 C₄₋₁₀ aralkylthiocarbonyl,
 10 C₁₋₆ alkoxy carbonyl,
 C₄₋₁₀ aralkoxy carbonyl,
 C₁₋₆ alkoxy,
 C₄₋₁₀ aralkoxy,
 C₁₋₆ alkylamino,
 C₁₋₁₂ dialkylamino,
 C₁₋₆ alkanoylamino,
 C₄₋₁₂ aralkanoylamino,
 C₄₋₁₀ aralkylamino;

20

\mathbb{R}^4 is

hydrogen,
aryl,
 C_{1-10} alkyl or cycloalkyl

25

arylcarbonyl, aminocarbonyl,
C₁₋₁₀ alkylcarbonyl, C₁₋₆alkylaminocarbonyl,
C₁₋₁₀ alkylthiocarbonyl, C₁₋₆dialkylaminocarbonyl,
C₁₋₁₀ alkoxythiocarbonyl, arylC₁₋₆alkylaminocarbonyl,

30

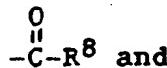
C₄₋₁₀ aralkylcarbonyl,
C₄₋₁₀ aralkoxycarbonyl,
C₁₋₁₀ carboxyalkyl and

further wherein any of the substituents for R⁴ may be substituted by one or more substituents selected from the group as defined for R⁸, or an L- or D-amino acid joined by an amide linkage;

• 33

R^6 is a four to eight membered saturated or unsaturated heterocyclic ring containing 1, 2, 3 or 4 hetero atoms wherein said hetero atoms are N, O or S or

40



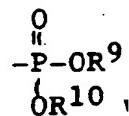
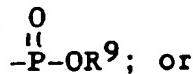
45



wherein R^s is

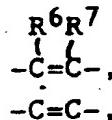
50 hydroxy,
 C₁₋₁₀ alkyl, oxy,
 C₁₋₁₀ alkaryloxy,
 C₄₋₁₀ aralkyloxy,
 C₄₋₁₀ aralkylcarbonyloxy,
 C₁₋₁₀ alkoxyalkyloxy,
 C₁₋₁₀ alkoxyalkylcarbonyloxy,
 C₁₋₁₀ alkoxycarbonyloxyalkyl.

5 C₁₋₁₀ alkylcarbonyloxyalkyloxy,
 an L- or D-amino acid joined by an amide linkage, and wherein the carboxylic acid moiety of said
 amino acid is as the free acid or is esterified by C₁₋₆alkyl.

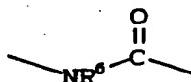
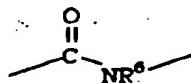


20 wherein R⁹ and R¹⁰ are selected from the group consisting of
 hydrogen, C₁₋₁₀ alkyl and C₄₋₁₀ aralkyl;
 X and Y are optional substituents that, when present, are

NR⁶,
 O,
 S,
 SO,
 SO₂,

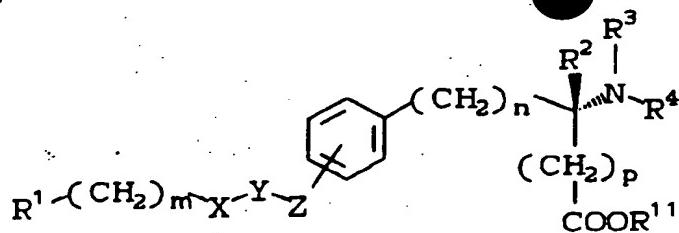


30 oxo,
 aryl,
 thiono,
 unsubstituted or substituted C₁₋₁₅ alkyl or cycloalkyl wherein said substituents are independently
 R⁶ and R⁷,



45 -NR⁶-SO₂-,-SO₂-NR⁶- or
 a 4- to 8- membered heterocyclic ring containing 1, 2, 3, or 4 heteroatoms wherein said atoms are N, O,
 or S and wherein said ring is independently substituted at any atom with R⁶;
 Z is an optional substituent that, when present, is independently chosen as defined by X and Y;
 m is an integer of from zero to ten;
 n is an integer of from zero to ten; and
 p is an integer of from zero to three.

55 2. A compound of the structural formula



10

and the pharmaceutically acceptable salts thereof, wherein

R¹ is

a four to eight member heterocyclic ring containing 1, 2, 3 or 4 hetero atoms wherein said heteroatoms are N, O, or S and wherein said heterocyclic ring is optionally substituted by hydrogen, C₁₋₁₀ alkyl;

15

or

NR⁶R⁷ wherein R⁶ and R⁷ are independently

hydrogen,

C₁₋₁₀ alkoxy carbonyl or

unsubstituted or substituted C₁₋₁₀ alkyl wherein said substituent is

20

C₁₋₁₀ alkoxy,

C₁₋₁₀ alkoxy carbonyl,

aryl,

C₄₋₁₀ aralkyl,

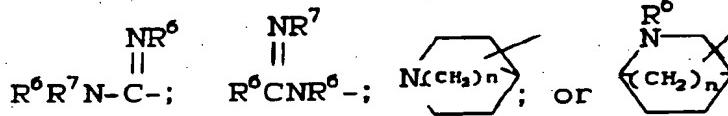
C₁₋₁₀ alkaryl,

carboxy,

hydroxy or

amino,

25



30

35 and further wherein said N can additionally be substituted to form a quaternary ammonium ion;

R² and R³ are independently

hydrogen or

C₁₋₁₀ alkyl; or

C₄₋₁₀ aralkyl;

40

R⁴ is

hydrogen,

C₁₋₁₀ alkyl,

C₄₋₁₀ aralkyl,

aryl carbonyl,

aralkyl carbonyl

C₁₋₁₀ alkyl carbonyl,

C₁₋₁₀ alkoxy carbonyl,

C₄₋₁₀ aralkyl carbonyl,

45

C₄₋₁₀ aralkoxy carbonyl or

and further wherein any of the substituents for R⁴ may be substituted by one or more substituents from the group defined as R⁶ in Claim 1;

R¹¹ is

hydrogen or

C₁₋₁₀ alkyl;

50

X and Y are independently

O,

5
 S, S
 SO_2 ,
 aryl,
 $-\text{CH}=\text{CH}-$,
 OXO,



- NR^6SO_2- ; $-\text{SO}_2\text{NR}^6-$.

unsubstituted or substituted C₁₋₁₅ straight or branched alkyl either substituted or unsubstituted with

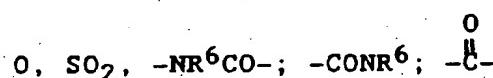
carboxy,

hydroxy,

C₁₋₁₀ alkoxy, or

a 4- to 6- membered heterocyclic ring containing 1, 2 or 3 heteroatoms chosen from N, O or S,

Z is an optional substituent that, when present, is



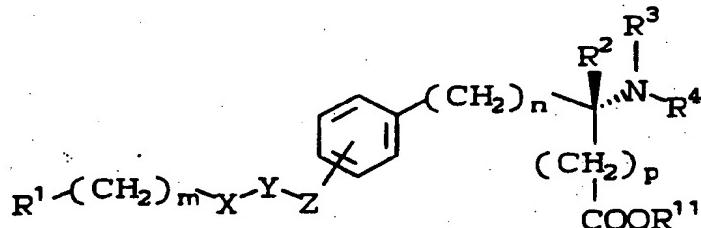
C₁₋₁₀ straight or branched alkyl;

25 m is an integer of from zero to six;

n is an integer of from zero to six; and

p is an integer of from zero to three.

3. A compound of the structural formula



40 and the pharmaceutically acceptable salts thereof, wherein

R¹ is

45 a five to six member heterocyclic ring containing 1 or 2 heteroatoms wherein said heteroatoms are N and wherein said heterocyclic ring is optionally substituted by C₁₋₆ alkyl; or NR⁶R⁷ wherein R⁶ and R⁷ are independently

hydrogen,

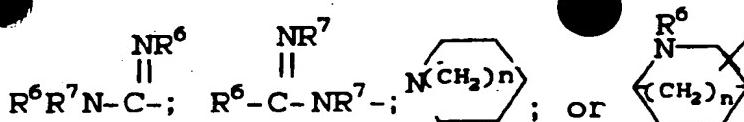
unsubstituted or substituted C₁₋₁₀ alkyl

50 wherein said substituent is

C₁₋₁₀ alcoxycarbonyl,

aryl,

C₁₋₁₀ aralkyl.



and further wherein said N can additionally be substituted to form a quaternary ammonium ion;
 R^2 and R^3 are hydrogen;

R^4 is

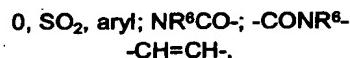
- 10 arylcarbonyl,
 C₁₋₁₀ alkylcarbonyl,
 aralkylcarbonyl
 C₁₋₁₀ alkoxy carbonyl,
 C₄₋₁₀ aralkylcarbonyl,
 C₄₋₁₀ aralkoxycarbonyl or

15 and further wherein the substituents for R^4 may be unsubstituted by one or more substituents from
 the group defined as R^6 in Claim 1;

R^{11} is

- 20 hydrogen or
 C₁₋₁₀ alkyl;

X and Y are independently



25 unsubstituted or substituted C₁₋₁₅ straight or branched alkyl wherein said substituent is hydroxy, or
 a 4- to 6-membered heterocyclic ring containing 1 or 2 heteroatoms chosen from N, O or S;

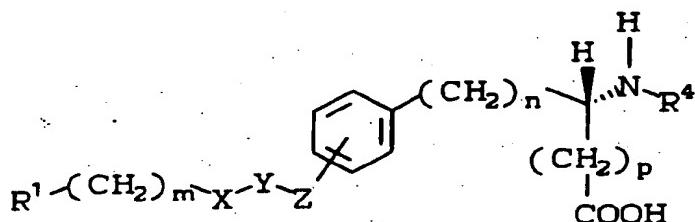
Z is an optional substituent that, when present, is

- O or
 C₁₋₁₀ straight or branched alkyl;

30 m is an integer of from zero to six;
 n is an integer of from zero to one; and
 p is an integer of from zero to one.

4. A compound of the structural formula

35



45

and the pharmaceutically acceptable salts thereof, wherein

R^1 is

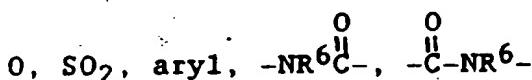
a six member saturated heterocyclic ring containing 1 or 2 heteroatoms wherein said heterocyclic atoms are N and wherein said heterocyclic ring is optionally substituted by C₁₋₆ alkyl; or

50 NR⁶R⁷ wherein R⁶ and R⁷ are independently hydrogen or
 C₁₋₁₀ alkyl;

R^4 is

- arylcyclononyl,
 C₁₋₁₀ alkylcarbonyl,
 C₄₋₁₀ aralkylcarbonyl
 C₁₋₁₀ alkoxy carbonyl,
 C₄₋₁₀ aralkoxycarbonyl or

5 C₄-alkoxycarbonyl,
 and further wherein any of the substituents for R⁴ may be substituted by one or more substituents
 from the group defined as R⁶ in Claim 1,
 X and Y are independently



- 15 -CH=CH- or
 C₁₋₁₀ straight or branched alkyl;
 Z is an optional substituent that, when present, is
 O or
 C₁₋₆ straight or branched alkyl;
- 20 m is an integer of from zero to six;
 n is one; and
 p is zero.
- 25 5. A compound as claimed in Claim 1, selected from the group consisting of:
 2-S-(6-N-Benzylloxycarbonylamino)-3-[4-(3-chloropropoxy)phenyl] propionic acid;
- 30 2-S-(N-Benzylloxycarbonylamino)-3-[4-(N,N,2,2-tetramethyl-1,3-propanediamino)propyloxyphenyl]propionic acid;
- 35 2-S-(N-Benzylloxycarbonylamino)-3-[4-(3-N-pyrrolidinyl-propyloxy)phenyl]propionic acid ;
 2-S-(N-Benzylloxycarbonylamino)-[4-(3-N-methyl-N-benzylaminopropyloxyphenyl)propionic acid;
- 40 2-S-(N-Benzylloxycarbonylamino)-3-[4-(4-piperazinyl)butyloxyphenyl]propionic acid;
 2-S-(N-Benzylloxycarbonylamino)-3-[4-(1,1,4,4-tetramethylbutylamino)propyloxyphenyl]propionic acid;
- 45 2-S-(N-Benzylloxycarbonyl)-3-[4-(4-methylpiperazin-1-yl)propyloxyphenyl]propanoic acid;
 2-(N-Benzylloxycarbonylamino)-3-[4-(5-bromopentyloxy)phenyl]propionic acid ;
 2-S-(N-Benzylloxycarbonylamino)-3[4-(4-piperazin-1-yl)pentyloxyphenyl]propionic acid;
- 50 2-S-(N-Benzylloxycarbonylamino)-3-[4-(6-aminohexyloxyphenyl)]propionic acid hydrochloride;
 2-S-(N-Benzylloxycarbonylamino)-3-[4-(7-aminohexyloxy)phenyl]propionic acid hydrochloride;
- 55 2-S-(N-Benzylloxycarbonylamino)-3-[4-(8-aminoctyloxy)phenyl]propionic acid;
 2-S-(N-Benzylloxycarbonylamino)-3-[4-(5-aminopentyloxy)phenyl]propionic acid hydrochloride;
 2-S-(N-Benzylloxycarbonylamino)-3-[4-(4-piperidinylbutyloxy)phenyl]propionic acid;
 2-S-Phenylcarbonylamino-3-[4-(6-aminohexyloxy)phenyl]propionic acid hydrochloride;
 2-S-Phenethylcarbonylamino-3-[4-(6-aminohexyloxy)phenyl]propanoic acid hydrochloride;
 2-S-(Phenylacetyl)amino-3-[4-(6-aminohexyloxy)phenyl]propionic acid;
 2-S-(2-Carboxy-3-phenylpropionyl)amino-3-[4-(6-aminohexyloxy)phenyl]propionic acid;

2-S-(Hexanoylamino)-3-[4-(6-aminohexyloxy)phenyl]propionic acid hydrochloride;

2-S-(Naphthanoylamino)-3-[4-(6-aminohexyloxy)phenyl]propionic acid;

5 2-S-(Butanoylamino)-3-[4-(6-aminohexyloxy)phenyl]propionic acid;

2-S-(Heptanoylamino)-3-[4-(6-aminohexyloxy)phenyl]propionic acid hydrochloride ;

10 2-(S)-(5-Phenylpentanoylamino)-3-[4-(6-t-butyloxycarbonylamino hexyloxy)phenyl]propionic acid;

2-S-(5-Phenylpentanoylamino)-3-[4-(6-aminohexyloxy)phenyl]propionic acid hydrochloride;

15 2-S-(3-Carboxypropanoyl)amino-3-[4-(6-aminohexyloxy)phenyl]propionic acid hydrochloride;

2-S-(Acetylamino)-3-[4-(6-aminohexyloxy)phenyl]propionic acid hydrochloride;

2-S-(N-Benzylloxycarbonylamino)-3-[4-(4-piperidinyl)but-2-enyloxyphenyl]propionic acid;

20 2-S-(N-t-Butyloxycarbonylamino)-3-[4-(4-hydroxybut-1-ynyl)phenyl]propionic acid;

2-S-(N-t-Butyloxycarbonylamino)-3-[4-(4-t-butylaminobutyl)phenyl]propionic acid;

25 2-S-(Pantanoylamino)-3-[4-(4-piperidin-4-ylbutyloxy)phenyl]propionic acid hydrochloride;

2-S-(Hexanoylamino)-3-[4-(4-piperidin-4-ylbutyloxy)phenyl]propionic acid;

30 2-S-(5-Aminopentanoyl)amino-3-[4-(6-aminohexyloxy)phenyl]propionic acid dihydrochloride;

Methyl 2-S-(4-Carbomethoxybutanoyl)amino-3-[4-(N-t-butyloxycarbonylamino hexyloxy)phenyl]propionate;

2-S-(4-Carboxybutanoylamino)-3-[4-(6-aminohexyloxy) phenyl]propionic acid; and

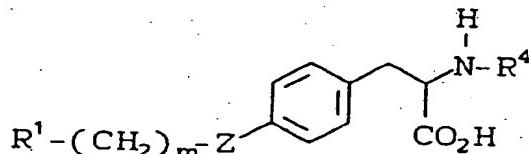
35 2-S-(3-Carboxypropanoyl)amino-3-[4-(6-aminohexyloxy) phenyl]propionic acid hydrochloride.

6. The use of a compound as claimed in claim 1 for the manufacture of a medicament for blocking fibrinogen from acting at its receptor site in a mammal.
- 40 7. The use of a compound as claimed in claim 1 for the manufacture of a medicament for prevention or treatment of thrombus and embolus formation.
8. The use of a compound as claimed in claim 1 for the manufacture of a medicament for inhibiting aggregation of blood platelets.
- 45 9. The use of a compound as claimed in claim 1 together with an anti-coagulant agent for the manufacture of a medicament for prevention or treatment of thrombus and embolus formation.
10. The use of a compound as claimed in claim 1 together with an anti-coagulant agent for the manufacture of a medicament for inhibiting aggregation of blood platelets.
- 50 11. The use of a compound as claimed in claim 1 together with a thrombolytic agent for the manufacture of a medicament for prevention or treatment of thrombus and embolus formation.
12. The use of a compound as claimed in claim 1 together with a thrombolytic agent for the manufacture of a medicament for inhibiting aggregation of blood platelets.
- 55 13. The use of a compound as claimed in claim 1 together with a platelet anti-aggregation agent for the man-

ufacture of medicament for prevention or treatment of thrombus embolus formation.

14. The use of a compound as claimed in claim 1 together with a platelet anti-aggregation agent for the manufacture of a medicament for inhibiting aggregation of blood platelets.
- 5 15. A pharmaceutical composition, comprising a compound as claimed in Claim 1, and a pharmaceutically acceptable carrier.
- 10 16. A pharmaceutical composition comprising the compound as claimed in Claim 1, a pharmaceutically acceptable carrier and a compound taken from the group consisting of thrombolytic agents, platelet anti-aggregation agents and anti-coagulant agents.
- 15 17. The composition as claimed in Claim 15 or Claim 16, in which said pharmaceutically acceptable carrier consists of a sustained release pharmaceutical formulation.
- 20 18. The compounds of Claim 1 for use in inhibiting the binding of fibrinogen to blood platelets, inhibiting the aggregation of blood platelets, treating thrombus formation or embolus formation, or preventing thrombus or embolus formation in a mammal.
- 25 19. The compounds of Claim 5 for use in inhibiting the binding of fibrinogen to blood platelets, inhibiting the aggregation of blood platelets, treating of thrombus formation or embolus formation, or preventing thrombus or embolus formation in a mammal.
20. A compound as claimed in Claim 1 of formula

25



35 wherein

R^1 is

a five or 6-membered heterocyclic ring wherein said heteroatom is N and wherein said heterocyclic ring is optionally substituted by hydrogen or C₁₋₆ alkyl, or

NR⁶R⁷ wherein R⁶ and R⁷ are independently hydrogen, C₁₋₁₀ alkyl or C₄₋₁₀ arylalkyl;

40 R⁴ is

arylcarbonyl,

C₁₋₁₀ alkylcarbonyl,

C₁₋₁₀ alkoxy carbonyl,

C₄₋₁₀ aralkylcarbonyl,

C₄₋₁₀ aralkoxycarbonyl wherein R⁴ is unsubstituted or substituted with R⁸ as previously defined;

45

Z is chosen from:

O, -NR⁶CO-, -CONR⁶-, or CH₂; and

m is an integer of from one to six

50

55



European Patent
Office

EUROPEAN SEARCH REPORT

Application Number

EP 91 30 8793

DOCUMENTS CONSIDERED TO BE RELEVANT		Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.5)
Category	Citation of document with indication, where appropriate, of relevant passages		
X	EP-A-0 071 926 (FUJISAWA PHARMACEUTICAL CO. LTD.) * page 51 - page 54 *	1-4	C07C271/22 A61K31/40 C07D295/088 C07C271/16 C07C233/87 C07C233/51 C07D211/22 A61K31/325 A61K31/445
X	ARZNEIMITTEL FORSCHUNG, vol. 39-I, no. 3, March 1989, AULENDORF DE pages 328 - 334; I. SETNIKAR ET AL: 'METABOLISM AND EXCRETION OF 14-C-TIOPRAMIDE AFTER SINGLE INTRAVENOUS OR PERORAL ADMINISTRATION TO THE RAT' *SUMMARY; COMPOUNDS CR1809 AND CR1931*	1-4, 6-20	
X	ARZNEIMITTEL FORSCHUNG, vol. 38-II, no. 12, December 1988, AULENDORF DE pages 1815 - 1819; I. SETNIKAR: 'TIOPRAMIDE AND METABOLITES IN BLOOD AND PLASMA AFTER INTRAVENOUS OR PERORAL ADMINISTRATION OF 14-C-TIOPRAMIDE TO THE RAT' *SUMMARY; COMPOUNDS CR1809 AND CR1931*	1-4, 6-20	
		TECHNICAL FIELDS SEARCHED (Int. Cl.5)	
		C07C C07D	
The present search report has been drawn up for all claims			
Place of search THE HAGUE	Date of completion of the search 20 DECEMBER 1991	Examiner SANCHEZ Y GARCIA J.	
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